

Polykemi AB POLYfill PP HIP15025 HC Polypropylene

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 20% Talc Filler , Polypropylene with 30% Talc Filler

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PP-HIP15025-HC-Polypropylene.php

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in ³	ISO 1183
Filler Content	25 %	25 %	±2%; Polykemi
Linear Mold Shrinkage	0.010 - 0.012 cm/cm	0.010 - 0.012 in/in	With Flow; ISO 2577
	0.010 - 0.012 cm/cm	0.010 - 0.012 in/in	Across Flow; ISO 2577
Melt Index of Compound	15 g/10 min	15 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 36.0 MPa	<= 5220 psi	ISO/R527
Elongation at Break	5.5 %	5.5 %	ISO/R527
Elongation at Yield	5.5 %	5.5 %	ISO/R527
Flexural Strength	<= 65.0 MPa	<= 9430 psi	ISO 178
Flexural Modulus	4.10 GPa	595 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	2.50 J/cm ²	11.9 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	144 °C	291 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	93.0 °C	199 °F	120°C/h; ISO 75/1
	115 °C	239 °F	

Vicat Softening Point Thermal Properties	Metric @Load 5.001 kg	English @Load 11.03 lb	50°C/h; ISO 306 Comments
	157 °C @Load 1.00 kg	315 °F @Load 2.21 lb	50°C/h; ISO 306
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	
Glow Wire Test	750 °C @Thickness 2.00 mm	1380 °F @Thickness 0.0787 in	IEC 695-2-1

Processing Properties	Metric	English	Comments
Melt Temperature	205 - 260 °C	401 - 500 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	
Back Pressure	1.00 - 2.00 MPa	145 - 290 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

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