

Polykemi AB POLYfill PP CQX10030E10 Polypropylene, Mineral Reinforced, Elastomer Modified

Category : Polymer , Thermoplastic , Polypropylene (PP)

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PP-CQX10030E10-Polypropylene-Mineral-Reinforced-Elastomer-Modified.php

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in ³	ISO 1183
Filler Content	30 %	30 %	±2%; Polykemi
Linear Mold Shrinkage	0.012 - 0.014 cm/cm	0.012 - 0.014 in/in	With Flow; ISO 2577
	0.012 - 0.014 cm/cm	0.012 - 0.014 in/in	Across Flow; ISO 2577
Melt Index of Compound	10 g/10 min @Load 2.16 kg, Temperature 230 °C	10 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 19.0 MPa	<= 2760 psi	ISO/R527
Elongation at Break	23 %	23 %	ISO/R527
Elongation at Yield	7.0 %	7.0 %	ISO/R527
Flexural Strength	<= 35.0 MPa	<= 5080 psi	ISO 178
Flexural Modulus	1.70 GPa @Temperature 23.0 °C	247 ksi @Temperature 73.4 °F	ISO 178
Charpy Impact Unnotched	4.50 J/cm ² @Temperature -20.0 °C	21.4 ft-lb/in ² @Temperature -4.00 °F	ISO 179
	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 179
Charpy Impact, Notched	0.400 J/cm ² @Temperature -20.0 °C	1.90 ft-lb/in ² @Temperature -4.00 °F	ISO 179
	1.00 J/cm ² @Temperature 23.0 °C	4.76 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 - 90.0 $\mu\text{m}/\text{m}\cdot\text{°C}$	38.9 - 50.0 $\mu\text{in}/\text{in}\cdot\text{°F}$	Polykemi
Deflection Temperature at 0.46 MPa (66 psi)	111 °C	232 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	58.0 °C	136 °F	120°C/h; ISO 75/1
Vicat Softening Point	70.0 °C	158 °F	50°C/h; ISO 306
	@Load 5.001 kg	@Load 11.03 lb	
	144 °C	291 °F	50°C/h; ISO 306
	@Load 1.00 kg	@Load 2.21 lb	
Glow Wire Test	750 °C	1380 °F	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Processing Properties	Metric	English	Comments
Melt Temperature	230 - 250 °C	446 - 482 °F	
Mold Temperature	40.0 - 60.0 °C	104 - 140 °F	
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 70.0 MPa	5800 - 10200 psi	
Back Pressure	1.00 - 1.50 MPa	145 - 218 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	> 40	% of injection pressure
Injection Speed ()	High	
Scratch Resistance, 10N (dL)	< 0.1	10 N Fine structure; ISO 1518/D65

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