

Polykemi AB POLYelast TPE Z706EX Thermoplastic Elastomer, SEBS-based

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYelast-TPE-Z706EX-Thermoplastic-Elastomer-SEBS-based.php

Physical Properties	Metric	English	Comments
Density	1.15 g/cc	0.0415 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.014 - 0.020 cm/cm	0.014 - 0.020 in/in	With Flow; ISO 2577
	0.014 - 0.020 cm/cm	0.014 - 0.020 in/in	Across Flow; ISO 2577
Melt Index of Compound	<= 1.5 g/10 min @Load 5.00 kg, Temperature 190 °C	<= 1.5 g/10 min @Load 11.0 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	70	70	Polykemi
	@Time 15.0 sec	@Time 0.00417 hour	
Tensile Strength at Break	<= 9.50 MPa	<= 1380 psi	ISO/R527
Elongation at Break	650 %	650 %	ISO/R527
100% Modulus	0.00220 GPa	0.319 ksi	ISO/R527
300% Modulus	0.00400 GPa	0.580 ksi	ISO/R527
Tear Strength	32.0 kN/m	183 pli	D624
Compression Set	28 %	28 %	DIN 53517
	@Temperature 23.0 °C, Time 259000 sec	@Temperature 73.4 °F, Time 72.0 hour	
	50 %	50 %	DIN 53517
	@Temperature 70.0 °C, Time 86400 sec	@Temperature 158 °F, Time 24.0 hour	

Processing Properties	Metric	English	Comments
Melt Temperature	180 - 220 °C	356 - 428 °F	
Mold Temperature	20.0 - 40.0 °C	68.0 - 104 °F	
Back Pressure			

Processing Properties	0.500 - 1.50 MPa Metric	72.9 - 218 psi English	Comments
Descriptive Properties			
Holding Pressure ()	Low		% of injection pressure
Injection Pressure	Low		
Injection Speed ()	High		

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