

PolyOne Versaflex™ 9570-9 Thermoplastic Elastomer (TPE)

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Versaflex™ 9570-9 has exceptional flow properties and surface aesthetics for a variety of applications. - Excellent Flow for Long, Thin Flow Paths - Exceptional Colorability - Overmold Adhesion to Polypropylene - Superior Surface Aesthetics
 Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP). Regrind levels up to 20% can be used with Versaflex™ 9570-9 with minimal property loss, provided that the regrind is free of contamination. To minimize losses during molding, the melt temperature should remain as low as possible. The final determination of regrind effectiveness should be determined by the customer. Versaflex™ 9570-9 has good melt stability. Empty the barrel for idle periods of fifteen (15) minutes or longer. Drying is not Required
 Injection Speed: 1 to 5 in/sec 1st Stage - Boost Pressure: 300 to 700 psi 2nd Stage - Hold Pressure: 30% of Boost Hold Time (Thick Part): 4 to 10 sec Hold Time (Thin Part): 1 to 3 sec
 Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Versaflex-9570-9-Thermoplastic-Elastomer-TPE.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.988 g/cc	0.988 g/cc	ASTM D792
Viscosity	7400 cP	7400 cP	ASTM D3835
	@Shear Rate 11200 1/s, Temperature 200 °C	@Shear Rate 11200 1/s, Temperature 392 °F	
Linear Mold Shrinkage, Flow	33000 cP	33000 cP	ASTM D3835
	@Shear Rate 1340 1/s, Temperature 200 °C	@Shear Rate 1340 1/s, Temperature 392 °F	
Melt Flow	0.0090 - 0.016 cm/cm	0.0090 - 0.016 in/in	ASTM D955
Melt Flow	7.7 g/10 min	7.7 g/10 min	ASTM D1238
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	
Melt Flow	57 g/10 min	57 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	69	69	10 sec; ASTM D2240
Tensile Strength at Break	5.52 MPa	801 psi	Die C2 hr; ASTM D412
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Tensile Stress	2.14 MPa	310 psi	Die C2 hr; ASTM D412

Mechanical Properties	Metric @Strain 100 %, Temperature 23.0 °C	English @Strain 100 %, Temperature 73.4 °F	Comments
	3.45 MPa	500 psi	Die C2 hr; ASTM D412
	@Strain 300 %, Temperature 23.0 °C	@Strain 300 %, Temperature 73.4 °F	
Elongation at Break	600 %	600 %	Die C2 hr; ASTM D412
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Compression Set	26 %	26 %	ASTM D395B
	@Temperature 23.0 °C, Time 79200 sec	@Temperature 73.4 °F, Time 22.0 hour	

Thermal Properties	Metric	English	Comments
Flammability, UL94	HB	HB	UL 94
	@Thickness 1.50 mm	@Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	149 - 188 °C	300 - 370 °F	
Middle Barrel Temperature	160 - 199 °C	320 - 390 °F	
Front Barrel Temperature	171 - 210 °C	340 - 410 °F	
Nozzle Temperature	171 - 210 °C	340 - 410 °F	
Mold Temperature	15.6 - 26.7 °C	60.1 - 80.1 °F	
Back Pressure	0.000 - 0.689 MPa	0.000 - 99.9 psi	
Screw Speed	50 - 100 rpm	50 - 100 rpm	

Descriptive Properties	Value	Comments
Agency Ratings	FDA Unspecified Rating	
	UL 94 .QMFZ2.E76261	
Appearance	Black	
Features	Good Colorability	
	Good Flow	
	Good Surface Finish	
Generic Material	TPE	

Generic Name

Descriptive Properties	Thermoplastic Elastomer (TPE) Value	Comments
Manufacturer / Supplier	GLS Thermoplastic Elastomers	
Processing Method	Injection Molding	
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Suggested Max Regrind	20%	

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