

PolyOne Nymax™ GBF 1200 23 HS BLACK 18 Polyamide 66 (Nylon 66)

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Nymax-GBF-1200-23-HS-BLACK-18-Polyamide-66-Nylon-66.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 g/cc	1.33 g/cc	ASTM D792
Water Absorption	1.0 % @Thickness 3.18 mm	1.0 % @Thickness 0.125 in	@ 24 hrs; ASTM D570
Linear Mold Shrinkage, Flow	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	84.8 MPa	12300 psi	Type I, 5.1 mm/min; ASTM D638
Elongation at Break	2.0 %	2.0 %	Type I, 5.1 mm/min; ASTM D638
Flexural Modulus	4.65 GPa	674 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm @Thickness 3.18 mm, Temperature 23.0 °C	0.599 ft-lb/in @Thickness 0.125 in, Temperature 73.4 °F	Injection Molded; ASTM D256A

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	ASTM D789
Deflection Temperature at 0.46 MPa (66 psi)	104 °C @Thickness 3.18 mm	219 °F @Thickness 0.125 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	82.2 °C @Thickness 3.18 mm	180 °F @Thickness 0.125 in	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Mold Temperature	60.0 - 107 °C	140 - 225 °F	
Drying Temperature	82.2 °C	180 °F	
Dry Time	4.00 hour	4.00 hour	

Descriptive Properties	Value	Comments
Additive	Heat Stabilizer	
Features	Heat Stabilized	
Filler / Reinforcement	Glass Bead	
	Glass Fiber Reinforcement	
	Unspecified FillerReinfor., 23% Filler by Weight	
Forms	Pellets	
Generic Material	Nylon 66	
Generic Name	Polyamide 66 (Nylon 66)	
Regional Availability	North America	
	South America	

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