

## PolyOne Lubri-Tech™ AT-25GB/5T-2S Acetal-Copolymer, Glass Bead Filled, PTFE/Silicone Lubricated (discontinued)

Category : Polymer , Thermoplastic , Acetal (POM)

### Material Notes:

Description/Features: Glass Bead Filled PTFE/Silicone Lubricated Information provided by PolyOne Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Lubri-Tech-AT-25GB5T-2S-Acetal-Copolymer-Glass-Bead-Filled-PTFESilicone-Lubricated-nbspdiscontinued.php](http://www.lookpolymers.com/polymer_PolyOne-Lubri-Tech-AT-25GB5T-2S-Acetal-Copolymer-Glass-Bead-Filled-PTFESilicone-Lubricated-nbspdiscontinued.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.618 g/cc	1.618 g/cc	ASTM D792
Water Absorption	0.020 % @Thickness 3.17 mm	0.020 % @Thickness 0.125 in	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0095 - 0.015 cm/cm	0.0095 - 0.015 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	37.9 MPa	5500 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	2.34 GPa	340 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	62.1 MPa	9000 psi	ASTM D790
Flexural Modulus	2.34 GPa	340 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Thickness 3.17 mm, Temperature 23.0 °C	1.10 ft-lb/in @Thickness 0.125 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Processing Properties	Metric	English	Comments
Melt Temperature	204 - 227 °C	400 - 440 °F	Molding
Mold Temperature	54.4 - 71.1 °C	130 - 160 °F	
Drying Temperature	71.1 °C	160 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

Descriptive Properties	Value	Comments
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## Contact Songhan Plastic Technology Co.,Ltd.

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