

PolyOne Lubri-Tech™ AS-15CF/15T Acrylonitrile Butadiene Styrene (ABS), Carbon Fiber Reinforced, PTFE Lubricated &nb

Category : Polymer , Thermoplastic , ABS Polymer

Material Notes:

Description/Features: Carbon Fiber Reinforced PTFE Lubricated PolyOne First Choice Information provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Lubri-Tech-AS-15CF15T-Acrylonitrile-Butadiene-Styrene-ABS-Carbon-Fiber-Reinforced-PTFE-Lubricated-nb.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.22 g/cc	1.22 g/cc	ASTM D792
Water Absorption	0.10 %	0.10 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0015 - 0.0020 cm/cm	0.0015 - 0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	82.7 MPa	12000 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	5.17 GPa	750 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	103 MPa	15000 psi	ASTM D790
Flexural Modulus	5.17 GPa	750 ksi	ASTM D790
Izod Impact, Notched	0.854 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.60 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	113 °C	235 °F	Annealed, 0.125 in bars; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	98.9 °C	210 °F	Annealed, 0.125 in bars; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	100 - 10000 ohm-cm	100 - 10000 ohm-cm	ASTM D257
Surface Resistivity per Square	100 - 10000 ohm	100 - 10000 ohm	ASTM D257

Processing Properties	Metric	English	Comments
Melt Temperature	227 - 254 °C	440 - 490 °F	Molding
Mold Temperature	60.0 - 71.1 °C	140 - 160 °F	
Drying Temperature	60.0 - 71.1 °C	140 - 160 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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