

## PolyOne Geon™ Vinyl Rigid Molding M4885 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

### Material Notes:

Information provided by PolyOne

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Geon-Vinyl-Rigid-Molding-M4885-Polyvinyl-Chloride-Rigid-PVC-Rigid.php](http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Molding-M4885-Polyvinyl-Chloride-Rigid-PVC-Rigid.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 g/cc	1.30 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	ASTM D955
Spiral Flow	88.9 cm	35.0 in	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	82	82	ASTM D2240
Tensile Strength, Yield	43.4 MPa	6290 psi	Type I, 51 mm/min; ASTM D638
Elongation at Break	60 %	60 %	Type I, 51 mm/min; ASTM D638
Tensile Modulus	2.48 GPa	360 ksi	Type I, 51 mm/min; ASTM D638
Flexural Strength	68.9 MPa	9990 psi	ASTM D790
Flexural Modulus	2.41 GPa	350 ksi	ASTM D790
Izod Impact, Notched	5.90 J/cm	11.1 ft-lb/in	Injection Molded; ASTM D256A
	@Thickness 3.18 mm, Temperature 0.000 °C	@Thickness 0.125 in, Temperature 32.0 °F	
	8.50 J/cm	15.9 ft-lb/in	Injection Molded; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	71.1 °C	160 °F	Unannealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	
	72.8 °C	163 °F	Annealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	
Deflection Temperature at 1.8 MPa	67.2 °C	153 °F	Unannealed; ASTM D648

(264 psi) Thermal Properties	@Thickness 6.35 mm Metric	@Thickness 0.250 in English	Comments
	72.2 °C	162 °F	Annealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	
UL RTI, Electrical	50.0 °C	122 °F	UL 746
UL RTI, Mechanical with Impact	50.0 °C	122 °F	UL 746
UL RTI, Mechanical without Impact	50.0 °C	122 °F	UL 746
Flammability, UL94	V-0	V-0	ALL; UL 94
	@Thickness 1.80 mm	@Thickness 0.0709 in	
	5VA	5VA	ALL; UL 94
	@Thickness 3.00 mm	@Thickness 0.118 in	

Optical Properties	Metric	English	Comments
Haze	8.0 %	8.0 %	ASTM D1003
	@Thickness 3.81 mm	@Thickness 0.150 in	
Transmission, Visible	79 %	79 %	ASTM D1003
	@Thickness 3.81 mm	@Thickness 0.150 in	

Processing Properties	Metric	English	Comments
Melt Temperature	199 - 204 °C	390 - 399 °F	

Descriptive Properties	Value	Comments
Appearance	Clear/Transparent	
Features	High Flow	
	Low Temperature Impact Resistance	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	

Descriptive Properties	Value <small>America</small>	Comments
Uses	Electrical/Electronic Applications	
	Telecommunications	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China