

## PolyOne Geon™ Vinyl Rigid Extrusion L0148 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

### Material Notes:

Note: Finished part testing is required for ASTM E-84 certification. Note: The Cell Classification was determined using the notched Izod test with injection molded samples. Information provided by PolyOne

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Geon-Vinyl-Rigid-Extrusion-L0148-Polyvinyl-Chloride-Rigid-PVC-Rigid.php](http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Extrusion-L0148-Polyvinyl-Chloride-Rigid-PVC-Rigid.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.46 g/cc	1.46 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	84	84	15 sec; ASTM D2240
Tensile Strength, Yield	43.1 MPa	6250 psi	Type I, 5.1 mm/min; ASTM D638
Tensile Modulus	2.84 GPa	412 ksi	Type I, 5.1 mm/min; ASTM D638
Flexural Strength	78.0 MPa	11300 psi	ASTM D790
Flexural Modulus	2.80 GPa	406 ksi	ASTM D790
Izod Impact, Notched	1.50 J/cm	2.81 ft-lb/in	Compression Molded, Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Izod Impact, Notched	1.60 J/cm	3.00 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Dart Drop Total Energy	60.1 J/cm	0.113 ft-lb/mil	Procedure A, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Dart Drop Total Energy	102 J/cm	0.191 ft-lb/mil	Procedure B, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	67.0 µm/m-°C	37.2 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	72.2 °C	162 °F	Unannealed; ASTM D648
	@Thickness 3.18 mm	@Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Melt Temperature	182 - 193 °C	360 - 379 °F	

Descriptive Properties	Value	Comments
Agency Ratings	ASTM E 84	
Ease of Sizing	Good	
Features	Low Smoke Emission	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Processing Method	Extrusion	
PVC Cell Classification	13354	ASTM D1784
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Uses	Profiles	

## Contact Songhan Plastic Technology Co.,Ltd.

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