

## PolyOne Geon™ Vinyl Rigid Extrusion L0111 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

### Material Notes:

The Cell Classification was determined using the notched Izod test with injection molded samples. Information provided by PolyOne

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Geon-Vinyl-Rigid-Extrusion-L0111-Polyvinyl-Chloride-Rigid-PVC-Rigid.php](http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Extrusion-L0111-Polyvinyl-Chloride-Rigid-PVC-Rigid.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.34 g/cc	1.34 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	84	84	15 sec; ASTM D2240
Tensile Strength, Yield	49.2 MPa	7140 psi	Type I, 5.1 mm/min; ASTM D638
Tensile Modulus	2.79 GPa	405 ksi	Type I, 5.1 mm/min; ASTM D638
Flexural Strength	85.5 MPa	12400 psi	ASTM D790
Flexural Modulus	2.87 GPa	416 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm	0.599 ft-lb/in	Compression Molded, Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	0.430 J/cm	0.806 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Dart Drop Total Energy	0.850 J/cm	1.59 ft-lb/in	Injection Molded; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	60.9 J/cm	0.114 ft-lb/mil	Procedure A, C.125; ASTM D4226
@Temperature 23.0 °C	@Temperature 73.4 °F		
	192 J/cm	0.360 ft-lb/mil	Procedure B, C.125; ASTM D4226
@Temperature 23.0 °C	@Temperature 73.4 °F		

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	67.0 µm/m-°C	37.2 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	67.8 °C	154 °F	Unannealed; ASTM D648

Thermal Properties	@Thickness 3.18 mm Metric	@Thickness 0.125 in English	Comments
Processing Properties	Metric	English	Comments
Melt Temperature	182 - 193 °C	360 - 379 °F	

Descriptive Properties	Value	Comments
Agency Ratings	FDA Food Contact, Unspecified Rating	
Appearance	Clear/Transparent	
Features	Food Contact Acceptable	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Processing Method	Extrusion	
PVC Cell Classification	13453	ASTM D1784
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Uses	Profiles	

## Contact Songhan Plastic Technology Co.,Ltd.

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