

PolyOne Geon™ Vinyl Rigid Extrusion 87564 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

Material Notes:

Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Extrusion-87564-Polyvinyl-Chloride-Rigid-PVC-Rigid.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 g/cc	1.33 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	80	80	15 sec; ASTM D2240
Tensile Strength, Yield	53.8 MPa	7800 psi	Type I, 5.1 mm/min; ASTM D638
Tensile Modulus	2.83 GPa	410 ksi	Type I, 5.1 mm/min; ASTM D638
Izod Impact, Notched	1.10 J/cm	2.06 ft-lb/in	Compression Molded, Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	4.50 J/cm	8.43 ft-lb/in	
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	Compression Molded, Across Flow; ASTM D256A
	9.10 J/cm	17.0 ft-lb/in	Injection Molded; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Dart Drop Total Energy	90.3 J/cm	0.169 ft-lb/mil	ASTM D4226

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	59.0 °C	138 °F	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	182 - 193 °C	360 - 379 °F	

Descriptive Properties	Value	Comments
Appearance	Clear/Transparent	
Features	UV Absorbing	

Descriptive Properties Form	Value Pellets	Comments
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Processing Method	Extrusion	
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Uses	General Purpose	
	Profiles	

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