

PolyOne Geon™ Vinyl Rigid Extrusion 87345 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

Material Notes:

Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Extrusion-87345-Polyvinyl-Chloride-Rigid-PVC-Rigid.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.40 g/cc	1.40 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	80	80	15 sec; ASTM D2240
Tensile Strength, Yield	49.0 MPa	7110 psi	Type I, 5.1 mm/min; ASTM D638
Tensile Modulus	2.99 GPa	434 ksi	Type I, 5.1 mm/min; ASTM D638
Flexural Strength	98.6 MPa	14300 psi	ASTM D790
Flexural Modulus	3.19 GPa	463 ksi	ASTM D790
Izod Impact, Notched	0.590 J/cm	1.11 ft-lb/in	Compression Molded, Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	0.640 J/cm	1.20 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
Izod Impact, Notched	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	Injection Molded; ASTM D256A
	0.800 J/cm	1.50 ft-lb/in	
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Dart Drop Total Energy	69.4 J/cm	0.130 ft-lb/mil	Procedure A, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Dart Drop Total Energy	199 J/cm	0.373 ft-lb/mil	Procedure B, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	61.0 µm/m-°C	33.9 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	75.6 °C	168 °F	Unannealed; ASTM D648

Thermal Properties	@Thickness 3.18 mm Metric	@Thickness 0.125 in English	Comments
Processing Properties	Metric	English	Comments
Melt Temperature	182 - 193 °C	360 - 379 °F	

Descriptive Properties	Value	Comments
Ease of Sizing	Good	
Features	Good Chemical Resistance	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Processing Method	Extrusion	
PVC Cell Classification	13454	ASTM D1784
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Uses	Piping	

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