

PolyOne Edgetek® SF-35GF-25MN/000 Polyphenylene Sulfide (PPS), Glass/Mineral Filled (discontinued **)

Category : Polymer , Thermoplastic , Polyphenylene Sulfide (PPS)

Material Notes:

Description/Features: Glass/Mineral Reinforced UL 94 V0 (HEM TEST) PolyOne First Choice Information provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Edgetek-SF-35GF-25MN000-Polyphenylene-Sulfide-PPS-GlassMineral-Filled-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.88 g/cc	1.88 g/cc	ASTM D792
Water Absorption	0.030 %	0.030 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0010 - 0.0020 cm/cm	0.0010 - 0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	114 MPa	16500 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	15.2 GPa	2200 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	172 MPa	25000 psi	ASTM D790
Flexural Modulus	15.2 GPa	2200 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.50 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	260 °C	500 °F	Annealed, 0.125 in bars; ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	299 - 332 °C	570 - 630 °F	Molding
Mold Temperature	135 - 149 °C	275 - 300 °F	
Drying Temperature	135 - 149 °C	275 - 300 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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