

PolyOne Edgetek® PK-30GF/000 HT Polyaryletherketone, Glass Filled (discontinued **)

Category : Polymer , Thermoplastic , Polyketone

Material Notes:

Description/Features:30% Glass FilledPolyOne First ChoiceInformation provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Edgetek-PK-30GF000-HT-Polyaryletherketone-Glass-Filled-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.54 g/cc	1.54 g/cc	ASTM D792
Water Absorption	0.10 % @Thickness 3.17 mm	0.10 % @Thickness 0.125 in	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0020 - 0.0030 cm/cm	0.0020 - 0.0030 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	165 MPa	24000 psi	Type 1 - Rigids, Yield, 0.2 in/min; ASTM D638
Elongation at Break	2.0 - 3.0 %	2.0 - 3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	11.7 GPa	1700 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	248 MPa	36000 psi	ASTM D790
Flexural Modulus	10.3 GPa	1500 ksi	ASTM D790
Izod Impact, Notched	1.12 J/cm @Thickness 3.17 mm, Temperature 23.0 °C	2.10 ft-lb/in @Thickness 0.125 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	310 °C	590 °F	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	388 - 399 °C	730 - 750 °F	Molding

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