

PolyOne Edgetek® PI-20GM-20CF/000 Polyetherimide (PEI), Carbon/Glass Filled (discontinued **)

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

Description/Features:Milled Glass Fiber ReinforcedCarbon Fiber ReinforcedPolyOne First ChoiceInformation provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Edgetek-PI-20GM-20CF000-Polyetherimide-PEI-CarbonGlass-Filled-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.58 g/cc	1.58 g/cc	ASTM D792
Linear Mold Shrinkage	0.0010 - 0.0020 cm/cm	0.0010 - 0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	155 MPa	22500 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	8.27 GPa	1200 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Izod Impact, Notched	0.801 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.50 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	Annealed, 0.125 in bars; ASTM D648

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	100 ohm - 1e+05	100 ohm - 1e+05	ASTM D257

Processing Properties	Metric	English	Comments
Melt Temperature	343 - 382 °C	650 - 720 °F	Molding
Mold Temperature	93.3 - 149 °C	200 - 300 °F	
Drying Temperature	149 °C	300 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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