

## PolyOne Edgetek® BB-20GF/000 PC/ABS Blend, Glass Filled (discontinued \*\*)

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Glass Fiber Filled , Polycarbonate (PC)

### Material Notes:

Description/Features: Glass Fiber Reinforced PolyOne First Choice Information provided by PolyOne Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Edgetek-BB-20GF000-PCABS-Blend-Glass-Filled-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_PolyOne-Edgetek-BB-20GF000-PCABS-Blend-Glass-Filled-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.291 g/cc	1.291 g/cc	ASTM D792
Water Absorption	0.15 %	0.15 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0020 - 0.0025 cm/cm	0.0020 - 0.0025 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	68.9 MPa	10000 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	6.21 GPa	900 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	110 MPa	16000 psi	ASTM D790
Flexural Modulus	6.21 GPa	900 ksi	ASTM D790
Izod Impact, Notched	0.908 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.70 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Processing Properties	Metric	English	Comments
Melt Temperature	232 - 271 °C	450 - 520 °F	Molding
Mold Temperature	>= 93.3 °C	>= 200 °F	
Drying Temperature	93.3 °C	200 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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