

PolyOne Edgetek® AT-25GF-10MN/000 BLASCK Acetal-Copolymer, Glass/Mineral Filled (discontinued **)

Category : Polymer , Thermoplastic , Acetal (POM)

Material Notes:

Description/Features:Glass/Mineral ReinforcedPolyOne First ChoiceInformation provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Edgetek-AT-25GF-10MN000-BLASCK-Acetal-Copolymer-GlassMineral-Filled-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.68 g/cc	1.68 g/cc	ASTM D792
Water Absorption	0.20 % @Thickness 3.17 mm	0.20 % @Thickness 0.125 in	24 hr immersion; ASTM D570
Linear Mold Shrinkage	0.0030 cm/cm	0.0030 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	113	113	ASTM D785
Tensile Strength, Yield	79.3 MPa	11500 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	124 MPa	18000 psi	ASTM D790
Flexural Modulus	8.27 GPa	1200 ksi	ASTM D790
Izod Impact, Notched	0.427 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	0.800 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	45.0 µm/m-°C @Temperature 20.0 °C	25.0 µin/in-°F @Temperature 68.0 °F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	166 °C	330 °F	Unannealed, 0.125 in bars; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	160 °C	320 °F	Unannealed, 0.125 in bars; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257

Processing Properties	Metric	English	Comments
Melt Temperature	210 °C	410 °F	Molding
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Drying Temperature	82.2 °C	180 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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