

PolyOne Dynaflex™ G2780-0001 Thermoplastic Elastomer (TPE)

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Dynaflex™ G2780-0001 is an easy processing TPE designed for injection molding and extrusion applications that require FDA compliance. - Excellent Colorability - Good Ozone and UV Stability - Overmold Adhesion to Polypropylene - Rubbery Feel - Soft Touch Dynaflex™ G2780-0001 can be recycled as a filler or impact modifier for polyolefins, or can be recycled by grinding and reintroduction to the molding process. Similar to PP or PE recycling process, if separated appropriately, it can be recycled many times. Municipality waste stream recycle code is 7 which is designated for Other. Please contact GLS Thermoplastic Elastomers for a copy of our Recyclability Compliance letter. Color concentrates with polypropylene (PP), ethylene vinyl acetate (EVA), or low density polyethylene (PE) carriers are most suitable for coloring Dynaflex™ G2780-0001. Improved color dispersion can be achieved by using higher melt flow concentrates (with a melt flow from 25 - 40g/10 min). Typical loadings for color concentrates are 1% to 5% by weight. Liquid color can be used, but mineral oil based carriers may have a significant effect on the final hardness value. Concentrates based on PVC should not be used. A high color match consistency can be obtained by using precolored compounds available from GLS. The final determination of color concentrate suitability should be determined by customer trials. Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP). Regrind levels up to 20% can be used with Dynaflex™ G2780-0001 with minimal property loss, provided that the regrind is free of contamination. To minimize losses during molding, the melt temperature should remain as low as possible. The final determination of regrind effectiveness should be determined by the customer. The Dynaflex™ G2780-0001 has excellent melt stability. Maximum residence times may vary, depending on the size of the barrel. Generally, the barrel should be emptied if it is idle for periods of 8 - 10 minutes or longer. Drying is not Required Injection Speed: 1 to 5 in/sec 1st Stage - Boost Pressure: 100 to 500 psi 2nd Stage - Hold Pressure: 70% of Boost Hold Time (Thick Part): 4 to 10 sec Hold Time (Thin Part): 1 to 3 sec Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Dynaflex-G2780-0001-Thermoplastic-Elastomer-TPE.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.898 g/cc	0.898 g/cc	ASTM D792
Viscosity	22000 cP	22000 cP	ASTM D3835
	@Shear Rate 11200 1/s, Temperature 200 °C	@Shear Rate 11200 1/s, Temperature 392 °F	
Linear Mold Shrinkage, Flow	0.0090 - 0.015 cm/cm	0.0090 - 0.015 in/in	ASTM D955
Melt Flow	5.0 g/10 min	5.0 g/10 min	ASTM D1238
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	
	16 g/10 min	16 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	

Mechanical Properties	Metric	English	Comments
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Hardness: Shore A Mechanical Properties	84 Metric	84 English	10 sec: ASTM D2240 Comments
Tensile Strength at Break	7.58 MPa @Temperature 23.0 °C	1100 psi @Temperature 73.4 °F	Die C2 hr; ASTM D412
Tensile Stress	5.79 MPa @Strain 100 %, Temperature 23.0 °C	840 psi @Strain 100 %, Temperature 73.4 °F	Die C2 hr; ASTM D412
	7.86 MPa @Strain 300 %, Temperature 23.0 °C	1140 psi @Strain 300 %, Temperature 73.4 °F	Die C2 hr; ASTM D412
Elongation at Break	350 % @Temperature 23.0 °C	350 % @Temperature 73.4 °F	Die C2 hr; ASTM D412
Tear Strength	43.8 kN/m	250 pli	ASTM D624
Compression Set	18 % @Temperature 23.0 °C, Time 79200 sec	18 % @Temperature 73.4 °F, Time 22.0 hour	ASTM D395B

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	132 - 171 °C	270 - 340 °F	
Middle Barrel Temperature	171 - 188 °C	340 - 370 °F	
Front Barrel Temperature	188 - 207 °C	370 - 405 °F	
Nozzle Temperature	188 - 207 °C	370 - 405 °F	
Mold Temperature	15.6 - 26.7 °C	60.1 - 80.1 °F	
Back Pressure	0.000 - 1.03 MPa	0.000 - 149 psi	
Screw Speed	40 - 100 rpm	40 - 100 rpm	

Descriptive Properties	Value	Comments
Agency Ratings	FDA 21 CFR 177.1210	Please contact GLS Thermoplastic Elastomers for a copy of the FDA compliance letter.
Appearance	Translucent	
Features	Good Colorability	
	Good UV Resistance	
	Ozone Resistant	

Descriptive Properties	Recyclable Material Value	Comments
Forms	Pellets	
Generic Material	TPE	
Generic Name	Thermoplastic Elastomer (TPE)	
Manufacturer / Supplier	GLS Thermoplastic Elastomers	
Processing Method	Extrusion	
	Injection Molding	
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
RoHS Compliance	RoHS Compliant	
Suggested Max Regrind	20%	
Uses	Blow Molding Applications	
	Consumer Applications	
	Overmolding	
	Personal Care	
	Sheet	
	Transparent or Translucent Parts	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China