

## PolyMirae Moplen EP640S Injection Molding Grade Polypropylene

Category: Polymer, Thermoplastic, Polypropylene (PP), Polypropylene, Molded

## **Material Notes:**

Moplen EP640S is the polypropylene block copolymer manufactured by PMC under the license of BASELL using the Spheripol process.

Moplen EP640S is a block copolymer particularly suitable for injection molding of houseware, thin wall containers, etc. Moplen EP640S resin meets the FDA requirements in the Code of Federal Regulations in 21 CFR 178.2010 for food packaging substances with adequate additives. And contains no dangerous substances according to Federal Regulations in 21 CFR 177.1520. Features: Optimized balance of stiffness and toughness; High impact strength even at low temperature; Narrow molecular weight distribution; Low warpageApplications: TWIM; Houseware; Container; AutomotivesInformation provided by PolyMirae Company Ltd.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_PolyMirae-Moplen-EP640S-Injection-Molding-Grade-Polypropylene.php

Physical Properties	Metric	English	Comments
Density	0.900 g/cc	0.0325 lb/in³	ASTM D1505
Melt Flow	40 g/10 min	40 g/10 min	Condition L; ASTM D1238
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	98	98	ASTM D785
Tensile Strength, Yield	27.5 MPa	3980 psi	ASTM D638
Elongation at Yield	4.0 %	4.0 %	ASTM D638
Flexural Modulus	1.57 GPa	228 ksi	ASTM D790
Izod Impact, Notched	0.392 J/cm	0.735 ft-lb/in	ASTM D256
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.785 J/cm	1.47 ft-lb/in	ASTM D256
	@Temperature 23.0 °C	@Temperature 73.4 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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