

## Plenco 306 Black General Purpose Mineral/Flock Filled Phenolic Molding Compound (discontinued \*\*)

Category : Polymer , Thermoset , Filled/Reinforced Thermoset , Phenolic , Phenolic, Novolac, Mineral/Flock Filled

### Material Notes:

Plaslok 306 is a two-stage, mineral and flock-filled phenolic molding compound designed to have the heat resistant characteristics of Plaslok 504, while at the same time, improved impact strength. Data provided by Plaslok Corporation. Plaslok Corporation was purchased by Plastics Engineering Company in March 2000. The Plaslok name is no longer used on any products.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plenco-306-Black-General-Purpose-MineralFlock-Filled-Phenolic-Molding-Compound-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_Plenco-306-Black-General-Purpose-MineralFlock-Filled-Phenolic-Molding-Compound-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Density	1.52 g/cc	0.0549 lb/in <sup>3</sup>	ASTM D792
Apparent Bulk Density	0.550 g/cc	0.0199 lb/in <sup>3</sup>	ASTM D1895
Water Absorption	0.30 %	0.30 %	ASTM D570
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	Compression; ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	45.0 MPa	6530 psi	ASTM D638
Flexural Yield Strength	80.0 MPa	11600 psi	ASTM D790
Flexural Modulus	4.80 GPa	696 ksi	ASTM D790
Compressive Yield Strength	207 MPa	30000 psi	ASTM D695
Izod Impact, Notched	0.270 J/cm	0.506 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	174 °C	345 °F	ASTM D648
UL RTI, Electrical	150 °C @Thickness 1.57 mm	302 °F @Thickness 0.0618 in	
UL RTI, Mechanical with Impact	150 °C @Thickness 1.57 mm	302 °F @Thickness 0.0618 in	
UL RTI, Mechanical without Impact	150 °C @Thickness 1.57 mm	302 °F @Thickness 0.0618 in	
	V-1	V-1	

Flammability UL 94 Thermal Properties	Metric @Thickness 6.35 mm	English @Thickness 0.250 in	Comments
	V-1	V-1	
	@Thickness 6.35 mm	@Thickness 0.250 in	

Electrical Properties	Metric	English	Comments
Dielectric Strength	8.90 kV/mm	226 kV/in	ASTM D149
Comparative Tracking Index	180 V	180 V	UL 746

## Contact Songhan Plastic Technology Co.,Ltd.

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