

PlastiComp Complet® LGF60 - PP Homopolymer Polypropylene, 60% Long Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 60% Glass Fiber Filler

Material Notes:

Complet® long-fiber reinforced pellets are manufactured to exceed expectation for quality and performance. Polypropylene with 60% long glass fiber reinforcement. Information provided by PlastiComp, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PlastiComp-Complet-LGF60-PP-Homopolymer-Polypropylene-60-Long-Glass-Fiber-Reinforced.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.48 g/cc	1.48 g/cc	ASTM D-792
Filler Content	60 %	60 %	Long Glass Fiber

Mechanical Properties	Metric	English	Comments
Tensile Strength	117 MPa	17000 psi	ASTM D-638
Elongation at Break	1.0 - 2.0 %	1.0 - 2.0 %	ASTM D-638
Tensile Modulus	11.034 GPa	1600.3 ksi	ASTM D-638
Flexural Strength	186 MPa	27000 psi	ASTM D-790
Flexural Modulus	10.345 GPa	1500.4 ksi	ASTM D-790
Izod Impact, Notched	3.42 J/cm	6.41 ft-lb/in	ASTM D-256
Izod Impact, Unnotched	6.94 J/cm	13.0 ft-lb/in	ASTM D-4812

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	153 °C	307 °F	ASTM D-648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	199 - 210 °C	390 - 410 °F	
Middle Barrel Temperature	204 - 216 °C	400 - 420 °F	
Front Barrel Temperature	210 - 221 °C	410 - 430 °F	
Nozzle Temperature	204 - 216 °C	400 - 420 °F	
Melt Temperature	210 - 221 °C	410 - 430 °F	
Mold Temperature	79.4 °C	175 °F	

Processing Properties	Metric 76.2 mm/sec	English .00 in/sec	Comments
Drying Temperature	93.0 °C @Time 7200 sec	199 °F @Time 2.00 hour	
Back Pressure	0.172 - 0.345 MPa	25.0 - 50.0 psi	
Cushion	0.635 cm	0.250 in	
Screw Speed	30 - 50 rpm	30 - 50 rpm	

Descriptive Properties	Value	Comments
Injection Pressure	Medium to maximum	

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