

Plastcom SLOVASTER® B1 GF 6 HML PBT, 6% glass fibre

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 10% Glass Fiber Filled

Material Notes:

Features PBT for injection moulding, chemically reinforced with 6 % glass fibre. Characterised by excellent properties also at minus temperatures like eg. modulus of elasticity in tension and bending, tensile strength, toughness. Does not absorb water, that means that identical properties are maintained also in wet environment. Melt is characterised by very good rheology, which enables manufacturing of extremely multiple products with complicated downflow-path. Anisotropy of shrinkage is much better in comparison with PA, what influences the manufacturing of round, cylindric or other hole products. Application in the automotive, electrical and engineering industry - connectors of cable harnesses, car-door locks, connection links, grips etc. Delivered in natural mode and in the full RAL colour scale. Packaging, transport, stocking The product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation. Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVASTER-B1-GF-6-HML-PBT-6-glass-fibre.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	
Linear Mold Shrinkage	0.0060 cm/cm	0.0060 in/in	
Linear Mold Shrinkage, Transverse	0.0080 cm/cm	0.0080 in/in	
Melt Flow	15 g/10 min @Load 0.325 kg, Temperature 270 °C	15 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	75.0 MPa	10900 psi	
Elongation at Break	8.0 %	8.0 %	
Tensile Modulus	3.10 GPa	450 ksi	
Flexural Strength	105 MPa	15200 psi	
Flexural Modulus	3.25 GPa	471 ksi	
Charpy Impact Unnotched	5.00 J/cm ² @Temperature -20.0 °C	23.8 ft-lb/in ² @Temperature -4.00 °F	
	8.50 J/cm ²	40.4 ft-lb/in ²	

Mechanical Properties	@Temperature 23.0 °C Metric	@Temperature 73.4 °F English	Comments
Charpy Impact, Notched	0.600 J/cm ²	2.86 ft-lb/in ²	
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	1.80 J/cm ²	8.57 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	200 - 220 °C	392 - 428 °F	
Deflection Temperature at 1.8 MPa (264 psi)	145 °C	293 °F	
Vicat Softening Point	202 °C	396 °F	B
Flammability, UL94	HB	HB	
Glow Wire Test	750 °C	1380 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	
Dielectric Strength	23.0 kV/mm	584 kV/in	
Comparative Tracking Index	250 V	250 V	

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	50.0 - 80.0 °C	122 - 176 °F	
Drying Temperature	120 °C	248 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.050 %	0.050 %	
Injection Pressure	60.0 - 100 MPa	8700 - 14500 psi	

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