

Plastcom SLOVASTER® B1 GF 10 MI PBT, 10% glass fibre

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 10% Glass Fiber Filled

Material Notes:

Packaging, transport, stockingThe product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVASTER-B1-GF-10-MI-PBT-10-glass-fibre.php

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in ³	
Linear Mold Shrinkage	0.0102 cm/cm	0.0102 in/in	
Linear Mold Shrinkage, Transverse	0.0112 cm/cm	0.0112 in/in	
Melt Flow	10 g/10 min @Load 0.325 kg, Temperature 270 °C	10 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	80.0 MPa	11600 psi	
Elongation at Break	3.5 %	3.5 %	
Tensile Modulus	5.00 GPa	725 ksi	
Flexural Strength	115 MPa	16700 psi	
Flexural Modulus	3.35 GPa	486 ksi	
Charpy Impact Unnotched	3.00 J/cm ² @Temperature -20.0 °C	14.3 ft-lb/in ² @Temperature -4.00 °F	
	5.00 J/cm ² @Temperature 23.0 °C	23.8 ft-lb/in ² @Temperature 73.4 °F	
Charpy Impact, Notched	0.500 J/cm ² @Temperature -20.0 °C	2.38 ft-lb/in ² @Temperature -4.00 °F	
	0.700 J/cm ² @Temperature 23.0 °C	3.33 ft-lb/in ² @Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	200 - 220 °C	392 - 428 °F	
Deflection Temperature at 1.8 MPa (264 psi)	170 °C	338 °F	
Vicat Softening Point	205 °C	401 °F	B
Flammability, UL94	HB	HB	
Glow Wire Test	750 °C	1380 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	
Dielectric Strength	28.0 kV/mm	711 kV/in	
Comparative Tracking Index	350 V	350 V	

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	50.0 - 80.0 °C	122 - 176 °F	
Drying Temperature	120 °C	248 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.050 %	0.050 %	
Injection Pressure	60.0 - 100 MPa	8700 - 14500 psi	

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