

Plastcom SLOVAMID 66 MI LS PA66, improved strength

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Impact Grade

Material Notes:

Features Modified with thermoplastic reactive caoutchouc, determined for mouldings with high toughness also at minus temperatures.

Eligible application for ski-shoes, helmets for sport and other safety use /hockey, building/, protection frames of cardoors. Withstands high dynamic stress up to - 40°C. Delivered in natural mode and in the full RAL colour scale. Packaging, transport, stocking The product is packed

in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements.

The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation. Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-66-MI-LS-PA66-improved-strength.php

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in ³	
Viscosity Measurement	1.31 - 1.34	1.31 - 1.34	
Linear Mold Shrinkage	0.0131 cm/cm	0.0131 in/in	
Linear Mold Shrinkage, Transverse	0.0134 cm/cm	0.0134 in/in	
Melt Flow	2.0 g/10 min	2.0 g/10 min	
	@Load 0.325 kg, Temperature 270 °C	@Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	67.0 MPa	9720 psi	
Elongation at Break	7.0 %	7.0 %	
Tensile Modulus	2.60 GPa	377 ksi	
Flexural Strength	90.0 MPa	13100 psi	
Flexural Modulus	2.40 GPa	348 ksi	
Charpy Impact Unnotched	9.30 J/cm ²	44.3 ft-lb/in ²	
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	NB	NB	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.450 J/cm ²	2.14 ft-lb/in ²	

Mechanical Properties	@Temperature -20.0 °C Metric	@Temperature -4.00 °F English	Comments
	0.840 J/cm ²	4.00 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	
Deflection Temperature at 1.8 MPa (264 psi)	69.0 °C	156 °F	
Vicat Softening Point	230 °C	446 °F	B
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	30.0 kV/mm	762 kV/in	

Processing Properties	Metric	English	Comments
Melt Temperature	260 - 280 °C	500 - 536 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

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