

Plastcom SLOVAMID 66 GF 15 T 6 TS PA66, 15% glass fibre, 6% talc

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass/Mineral Filled

Material Notes:

Features Chemically reinforced with 15% glass fibre and 6% of talc, suitable for mouldings with high strength and toughness also at low temperatures. Used in the automotive, engineering and electrical industry. With the content of GF also the toughness, flexural and tensile strength increase, the shrinkage decreases and the heat application increases up to 150°C. It achieves higher rates of tensile strength and modulus of elasticity also in conditioning state when compared with PA 6 GF. Application: hobby tools, covers of electrotools, electromotors, cooling screws of blowers, gear wheels, carrying parts in the automotive industry like eg. brake cables. Delivered in natural and in the full RAL colour scale. Packaging, transport, stocking The product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation. Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-66-GF-15-T-6-TS-PA66-15-glass-fibre-6-talc.php

Physical Properties	Metric	English	Comments
Density	1.29 g/cc	0.0466 lb/in ³	
Viscosity Measurement	0.80 - 1.2	0.80 - 1.2	
Linear Mold Shrinkage	0.0080 cm/cm	0.0080 in/in	
Linear Mold Shrinkage, Transverse	0.012 cm/cm	0.012 in/in	
Melt Flow	3.0 g/10 min @Load 0.325 kg, Temperature 270 °C	3.0 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	115 MPa	16700 psi	
Elongation at Break	2.6 %	2.6 %	
Tensile Modulus	5.80 GPa	841 ksi	
Flexural Strength	175 MPa	25400 psi	
Flexural Modulus	4.70 GPa	682 ksi	
Charpy Impact Unnotched	4.00 J/cm ² @Temperature 23.0 °C	19.0 ft-lb/in ² @Temperature 73.4 °F	
	4.00 J/cm ²	19.0 ft-lb/in ²	

Mechanical Properties	Metric	English	Comments
Charpy Impact, Notched	0.350 J/cm ²	1.67 ft-lb/in ²	
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.400 J/cm ²	1.90 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	
Deflection Temperature at 1.8 MPa (264 psi)	250 °C	482 °F	
Vicat Softening Point	250 °C	482 °F	B
Flammability, UL94	HB	HB	

Processing Properties	Metric	English	Comments
Melt Temperature	280 - 300 °C	536 - 572 °F	
Mold Temperature	60.0 - 90.0 °C	140 - 194 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

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