

## Plastcom SLOVAMID 66 GF 15 GB 25 TS PA66, 15% glass fibre, 25% glass beads

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 10% Glass Fiber Filled , Nylon 66, Glass Fiber Filled, Flame Retardant

### Material Notes:

**Features** PA 66 chemically reinforced with 15 % glass fibre and with the content of 25% glass beads, thermo stable. Improved anisotropy of shrinkage. The relation of the anisotropy to the mechanical properties can be changed by the ideal combination of the glass fibre and the glass beads. High surface brightness, low rolling resistance force. Manufacturing of exact parts /mainly in flat form/, throttle valves in air piping. Increased strength and tension modulus in tension due to the addition of glass fibre. Delivered in the full RAL colour scale.

**Packaging, transport, stocking** The product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.

Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plastcom-SLOVAMID-66-GF-15-GB-25-TS-PA66-15-glass-fibre-25-glass-beads.php](http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-66-GF-15-GB-25-TS-PA66-15-glass-fibre-25-glass-beads.php)

Physical Properties	Metric	English	Comments
Density	1.45 g/cc	0.0524 lb/in <sup>3</sup>	
Viscosity Measurement	0.42 - 0.53	0.42 - 0.53	
Linear Mold Shrinkage	0.0042 cm/cm	0.0042 in/in	
Linear Mold Shrinkage, Transverse	0.0053 cm/cm	0.0053 in/in	
Melt Flow	1.0 g/10 min @Load 0.325 kg, Temperature 270 °C	1.0 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	125 MPa	18100 psi	
Elongation at Break	3.0 %	3.0 %	
Tensile Modulus	7.35 GPa	1070 ksi	
Flexural Strength	225 MPa	32600 psi	
Flexural Modulus	5.80 GPa	841 ksi	
Charpy Impact Unnotched	3.20 J/cm <sup>2</sup> @Temperature -20.0 °C	15.2 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	
	3.50 J/cm <sup>2</sup> @Temperature 23.0 °C	16.7 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	

Mechanical Properties	Metric /cm <sup>2</sup>	English -lb/in <sup>2</sup>	Comments
Charpy Impact, Notched	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.400 J/cm <sup>2</sup>	1.90 ft-lb/in <sup>2</sup>	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	
Deflection Temperature at 1.8 MPa (264 psi)	242 °C	468 °F	
Vicat Softening Point	251 °C	484 °F	B
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	
Dielectric Strength	85.0 kV/mm	2160 kV/in	
Comparative Tracking Index	500 V	500 V	

Processing Properties	Metric	English	Comments
Melt Temperature	280 - 300 °C	536 - 572 °F	
Mold Temperature	70.0 - 80.0 °C	158 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

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