

## Plastcom SLOVAMID 6 NG GF 45 SGF PA6, improved strength, light stability

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

### Material Notes:

Features PA 6 for injection moulding, chemically strengthened with 45 % of glass fibre, for mouldings with high strength and toughness used in the automotive, electrical, engineering and consumer-goods industry. Application: grips of electrottools, hobby tools, gears, covers of electric appliances, cooling screws of blowers, electromotors, carrying parts in the automotive industry. Delivered in natural mode and in the full RAL colour scale. PA 6 for injection moulding, lightly impacted. Packaging, transport, stocking The product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation. Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plastcom-SLOVAMID-6-NG-GF-45-SGF-PA6-improved-strength-light-stability.php](http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-NG-GF-45-SGF-PA6-improved-strength-light-stability.php)

Physical Properties	Metric	English	Comments
Density	1.49 g/cc	0.0538 lb/in <sup>3</sup>	
Viscosity Measurement	0.58 - 0.76	0.58 - 0.76	
Linear Mold Shrinkage	0.0058 cm/cm	0.0058 in/in	
Linear Mold Shrinkage, Transverse	0.0076 cm/cm	0.0076 in/in	
Melt Flow	4.0 g/10 min @Load 0.325 kg, Temperature 270 °C	4.0 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	195 MPa	28300 psi	
Elongation at Break	2.0 %	2.0 %	
Tensile Modulus	14.5 GPa	2100 ksi	
Flexural Strength	270 MPa	39200 psi	
Flexural Modulus	12.8 GPa	1860 ksi	
Charpy Impact Unnotched	8.50 J/cm <sup>2</sup> @Temperature 23.0 °C	40.4 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	
	8.50 J/cm <sup>2</sup> @Temperature -20.0 °C	40.4 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	
	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	

Charpy Impact, Notched Mechanical Properties	Metric @ Temperature -20.0 °C	English @ Temperature -4.00 °F	Comments
	1.70 J/cm <sup>2</sup>	8.09 ft-lb/in <sup>2</sup>	
	@ Temperature 23.0 °C	@ Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	
Vicat Softening Point	210 °C	410 °F	B
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	260 - 280 °C	500 - 536 °F	
Mold Temperature	90.0 - 100 °C	194 - 212 °F	
Drying Temperature	90.0 °C	194 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	90.0 - 150 MPa	13100 - 21800 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China