

## Plastcom SLOVAMID 6 NG GF 30 Polyamide 6, 30% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 30% Glass Fiber Filled

### Material Notes:

Features PA 6 for injection moulding, chemically strengthened with 30% glass fiber. Application: impacted mouldings and mouldings with high strength applied in automotive, electrical, engineering and consumer-goods industry, eg.: grips for electro tools, hobby tools, gears, cases of the electro tools, cooling screws of blowers, electromotors, carrying parts in the automotive industry. With the content of GF also the toughness, flexural and tensile strength increase as well as the heat application increases up to 150°C and the shrinkage decreases. Delivered in natural mode and in the full RAL color scale. Application: Injection Moulding Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plastcom-SLOVAMID-6-NG-GF-30-Polyamide-6-30-Glass-Fiber.php](http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-NG-GF-30-Polyamide-6-30-Glass-Fiber.php)

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in <sup>3</sup>	STN 64 0111
Linear Mold Shrinkage	0.0085 cm/cm	0.0085 in/in	STN 64 0808
Linear Mold Shrinkage, Transverse	0.0145 cm/cm	0.0145 in/in	STN 64 0808
Melt Flow	3.0 g/10 min @Load 2.16 kg, Temperature 230 °C	3.0 g/10 min @Load 4.76 lb, Temperature 446 °F	STN EN ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	180 MPa	26100 psi	STN EN ISO 527-2
Elongation at Break	4.0 %	4.0 %	STN EN ISO 527-2
Tensile Modulus	10.0 GPa	1450 ksi	STN EN ISO 527-2
Flexural Strength	230 MPa	33400 psi	STN EN ISO 178
Flexural Modulus	7.50 GPa	1090 ksi	STN EN ISO 178
Charpy Impact Unnotched	7.50 J/cm <sup>2</sup> @Temperature -20.0 °C	35.7 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	STN EN ISO 179
	9.00 J/cm <sup>2</sup> @Temperature 23.0 °C	42.8 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	STN EN ISO 179
Charpy Impact, Notched	1.30 J/cm <sup>2</sup> @Temperature -20.0 °C	6.19 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	STN EN ISO 179
	1.50 J/cm <sup>2</sup> @Temperature 23.0 °C	7.14 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	STN EN ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	DSC; STN EN ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	205 °C	401 °F	STN EN ISO 75/A
Vicat Softening Point	210 °C	410 °F	B; STN EN ISO 306
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	STN IEC 60695-2-10

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	70.0 - 90.0 °C	158 - 194 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	STN EN ISO 960
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

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