

## Plastcom SLOVAMID 6 LI PA6, improved strength

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

### Material Notes:

Features PA 6 with the content of thermoplastic kaoutchouc. Impacted, for mouldings with high toughness either at minus temperatures, suitable for external use, eg. ski shoes, sports and safety helmets, protection ledges of the car-doors. Delivered in natural mode and in the full RAL colour scale. Packaging, transport, stocking The product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation. Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plastcom-SLOVAMID-6-LI-PA6-improved-strength.php](http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-LI-PA6-improved-strength.php)

Physical Properties	Metric	English	Comments
Density	1.08 g/cc	0.0390 lb/in <sup>3</sup>	
Viscosity Measurement	2.53 - 2.56	2.53 - 2.56	
Linear Mold Shrinkage	0.0256 cm/cm	0.0256 in/in	
Linear Mold Shrinkage, Transverse	0.0253 cm/cm	0.0253 in/in	
Melt Flow	8.0 g/10 min @Load 0.325 kg, Temperature 270 °C	8.0 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	30.0 MPa	4350 psi	
Elongation at Break	4.0 %	4.0 %	
Tensile Modulus	1.10 GPa	160 ksi	
Flexural Strength	40.0 MPa	5800 psi	
Flexural Modulus	1.00 GPa	145 ksi	
Charpy Impact Unnotched	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	
	NB @Temperature -20.0 °C	NB @Temperature -4.00 °F	
Charpy Impact, Notched	8.50 J/cm <sup>2</sup>	40.4 ft-lb/in <sup>2</sup>	

Mechanical Properties	@Temperature 23.0 °C Metric	@Temperature 73.4 °F English	Comments
	8.50 J/cm <sup>2</sup>	40.4 ft-lb/in <sup>2</sup>	
	@Temperature -20.0 °C	@Temperature -4.00 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	
Deflection Temperature at 1.8 MPa (264 psi)	42.0 °C	108 °F	
Vicat Softening Point	100 °C	212 °F	B
Flammability, UL94	HB	HB	
Glow Wire Test	850 °C	1560 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	240 - 260 °C	464 - 500 °F	
Mold Temperature	50.0 - 60.0 °C	122 - 140 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	80.0 - 150 MPa	11600 - 21800 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

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