

Plastcom SLOVAMID 6 GF 5 FRA 5 Polyamide 6, 5% Glass Fiber, Halogen Flame Retardant

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 10% Glass Fiber Filled , Nylon 6, Glass Fiber Filled, Flame Retardant

Material Notes:

Features PA 6 for injection moulding, chemically reinforced with 5% glass fiber, with halogen flame retardant. Main features: flammability in accordance with UL 94 V0 at 1.6mm, glow wire at 960°C, CTI 300. Application for the electrical industry: protectors, coil forms, covers, terminals. Delivered in natural and in the full RAL color scale. Application: Injection Moulding Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-GF-5-FRA-5-Polyamide-6-5-Glass-Fiber-Halogen-Flame-Retardant.php

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/in ³	STN 64 0111
Linear Mold Shrinkage	0.0058 cm/cm	0.0058 in/in	STN 64 0808
Linear Mold Shrinkage, Transverse	0.0137 cm/cm	0.0137 in/in	STN 64 0808
Melt Flow	2.0 g/10 min @Load 2.16 kg, Temperature 230 °C	2.0 g/10 min @Load 4.76 lb, Temperature 446 °F	STN EN ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	95.0 MPa	13800 psi	STN EN ISO 527-2
Elongation at Break	2.0 %	2.0 %	STN EN ISO 527-2
Tensile Modulus	4.20 GPa	609 ksi	STN EN ISO 527-2
Flexural Strength	120 MPa	17400 psi	STN EN ISO 178
Flexural Modulus	3.50 GPa	508 ksi	STN EN ISO 178
Charpy Impact Unnotched	1.50 J/cm ² @Temperature -20.0 °C	7.14 ft-lb/in ² @Temperature -4.00 °F	STN EN ISO 179
	2.00 J/cm ² @Temperature 23.0 °C	9.52 ft-lb/in ² @Temperature 73.4 °F	STN EN ISO 179
Charpy Impact, Notched	0.100 J/cm ² @Temperature 23.0 °C	0.476 ft-lb/in ² @Temperature 73.4 °F	STN EN ISO 179
	0.100 J/cm ² @Temperature -20.0 °C	0.476 ft-lb/in ² @Temperature -4.00 °F	STN EN ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	DSC; STN EN ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	STN EN ISO 75/A
Vicat Softening Point	200 °C	392 °F	B; STN EN ISO 306
Flammability, UL94	V-0	V-0	
Glow Wire Test	960 °C	1760 °F	STN IEC 60695-2-10

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	50.0 - 70.0 °C	122 - 158 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	STN EN ISO 960
Injection Pressure	70.0 - 100 MPa	10200 - 14500 psi	

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