

Plastcom SLOVALEN PH 69 GF 25 Polypropylene Homopolymer, 25% Glass Fiber

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 30% Glass Fiber Filler

Material Notes:

Features Modified homopolymer PP for injection moulding, chemically reinforced with 25% glass fiber, contains the modifier of mechanical properties. Increased strength in comparison with unfilled PP. Applied in all industry branches. Increased strength, toughness, modulus in tension due to the modification. Delivered in natural and in the full RAL color scale. Applied for caps of the fuse boxes in the automotive industry. Application: Injection Moulding Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVALEN-PH-69-GF-25-Polypropylene-Homopolymer-25-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	STN 64 0111
Linear Mold Shrinkage	0.0185 cm/cm	0.0185 in/in	STN 64 0808
Linear Mold Shrinkage, Transverse	0.0193 cm/cm	0.0193 in/in	STN 64 0808
Melt Flow	8.0 g/10 min @Load 2.16 kg, Temperature 230 °C	8.0 g/10 min @Load 4.76 lb, Temperature 446 °F	STN EN ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	90.0 MPa	13100 psi	STN EN ISO 527-2
Elongation at Break	3.0 %	3.0 %	STN EN ISO 527-2
Tensile Modulus	5.10 GPa	740 ksi	STN EN ISO 527-2
Flexural Strength	100 MPa	14500 psi	STN EN ISO 178
Flexural Modulus	4.00 GPa	580 ksi	STN EN ISO 178
Charpy Impact Unnotched	3.00 J/cm ² @Temperature -20.0 °C	14.3 ft-lb/in ² @Temperature -4.00 °F	STN EN ISO 179
	3.50 J/cm ² @Temperature 23.0 °C	16.7 ft-lb/in ² @Temperature 73.4 °F	STN EN ISO 179
Charpy Impact, Notched	0.200 J/cm ² @Temperature -20.0 °C	0.952 ft-lb/in ² @Temperature -4.00 °F	STN EN ISO 179
	1.20 J/cm ² @Temperature 23.0 °C	5.71 ft-lb/in ² @Temperature 73.4 °F	STN EN ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	160 °C	320 °F	DSC; STN EN ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	130 °C	266 °F	STN EN ISO 75/A
Vicat Softening Point	135 °C	275 °F	B; STN EN ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	200 - 250 °C	392 - 482 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

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