

Plastcom SLOVALEN PH 69 GF 20 T 10 PP, 20% glass fibre

Category: Polymer, Thermoplastic, Polypropylene (PP), Polypropylene with 10% Talc Filler, Polypropylene with 20% Glass Fiber Filler

Material Notes:

FeaturesModified homopolymer PP for injection moulding, chemically reinforced with 20% glass fibre and 10 % Talc, contains themodifier of mechanical properties. Increased strength in comparison with unfilled PP. Applied in all industry branches. Increased strength, toughness, modulus in tension due to themodification. Delivered in natural and in the full RAL colour scale. Packaging, transport, stocking The product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation. Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVALEN-PH-69-GF-20-T-10-PP-20-glass-fibre.php

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in³	
Linear Mold Shrinkage	0.0062 cm/cm	0.0062 in/in	
Linear Mold Shrinkage, Transverse	0.0098 cm/cm	0.0098 in/in	
Melt Flow	5.0 g/10 min	5.0 g/10 min	
	@Load 0.325 kg, Temperature 270 °C	@Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	60.0 MPa	8700 psi	
Elongation at Break	4.0 %	4.0 %	
Tensile Modulus	5.10 GPa	740 ksi	
Flexural Strength	105 MPa	15200 psi	
Flexural Modulus	4.55 GPa	660 ksi	
Charpy Impact Unnotched	3.50 J/cm ²	16.7 ft-lb/in ²	
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	4.20 J/cm ²	20.0 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	
	@Temperature -20.0 °C	@Temperature -4.00 °F	



Mechanical Properties	Metric _{J/om²}	English b/in²	Comments
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	160 °C	320 °F	
Deflection Temperature at 1.8 MPa (264 psi)	118 °C	244 °F	
Vicat Softening Point	131 °C	268 °F	В
Flammability, UL94	НВ	НВ	
Glow Wire Test	650 °C	1200 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	200 - 250 °C	392 - 482 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

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