

Permabond LH050 Anaerobic Threadsealant

Category : Polymer , Adhesive , Thermoset , Acrylic/Cyanoacrylate Adhesive

Material Notes:

Permabond® LH050 pipe sealant with PTFE is a general purpose pipe sealant that provides instant air pressure seal up to 1000 psi with limited hand tightening. After cure, the sealing capability is typically up to the burst rating of the pipe itself. The low locking strength allows easy disassembly. Permabond® LH050 pipe sealant performs well on most metals, particularly steel and brass. It provides an excellent alternative to pipe dopes and pipe tapes for sealing pipe joints. It cures anaerobically when in contact with metal parts (as in a threaded pipe joint). When applied, LH050 dispenses as a smooth paste, filling the entire space between the threaded parts. It then cures at ambient temperature to form a solid plastic, completely sealing against hydraulic fluids, air, gases and chemicals. In addition, it locks the pipes, plugs or fittings against vibration loosening, tampering and variable temperature effects. Features & Benefits: Full cure seal to the burst rating of pipe Easy to use and apply Directional freedom Does not contain solvents Excellent chemical and temperature resistance Cures at room temperature Will not shred, tear or cause blockages Information provided by Permabond.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Permabond-LH050-Anaerobic-Threadsealant.php

| Physical Properties | Metric | English | Comments |
|---------------------|-----------------------------------|-----------------------------------|----------|
| Specific Gravity | 1.10 g/cc | 1.10 g/cc | Uncured |
| Viscosity | 250000 cP @Temperature 25.0 °C | 250000 cP @Temperature 77.0 °F | Uncured |
| Storage Temperature | 5.00 - 25.0 °C | 41.0 - 77.0 °F | |

| Mechanical Properties | Metric | English | Comments |
|------------------------|----------|----------|---------------------------------------|
| Adhesive Bond Strength | 7.00 MPa | 1020 psi | steel collar and pin shear; ISO 10123 |

| Thermal Properties | Metric | English | Comments |
|----------------------------------|--------------|-----------------------|----------|
| CTE, linear | 90.0 µm/m-°C | 50.0 µin/in-°F | |
| Thermal Conductivity | 0.190 W/m-K | 1.32 BTU-in/hr-ft²-°F | |
| Maximum Service Temperature, Air | 177 °C | 350 °F | |
| Minimum Service Temperature, Air | -53.9 °C | -65.0 °F | |

| Processing Properties | Metric | English | Comments |
|-----------------------|----------------------------------|------------------------------------|------------------------------|
| Cure Time | 30.0 min @Temperature 23.0 °C | 0.500 hour @Temperature 73.4 °F | Brass, handling strength |
| | 120 min | 2.00 hour | M10 steel, handling strength |

| Processing Properties | @Temperature 23.0 °C Metric | @Temperature 73.4 °F English | Comments |
|-----------------------|--------------------------------|---------------------------------|------------------------------------|
| | 180 min | 3.00 hour | Zinc, handling strength |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| | 180 - 360 min | 3.00 - 6.00 hour | Brass, working strength |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| | 360 min | 6.00 hour | Stainless steel, handling strength |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| | 360 min | 6.00 hour | M10 steel, working strength |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| | 1440 min | 24.0 hour | Zinc, working strength |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| | 4320 min | 72.0 hour | M10 steel, full strength |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |
| Shelf Life | 12.0 Month | 12.0 Month | |

| Descriptive Properties | Value | Comments |
|------------------------|--------------|--------------------|
| Appearance | White | Uncured |
| Maximum Gap Fill (mm) | 0.5 | |
| Strength Retention | 20% at 200°C | Relative to 0°C |
| | 60% at 150°C | Relative to 0°C |
| | 85% at 100°C | Relative to 0°C |
| | 93% at 50°C | Relative to 0°C |
| Torque Strength (N m) | 3 | M10 steel, prevail |
| | 4 | M10 steel, break |
| UV Fluorescence | No | Uncured |

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