

Palm Labs Adhesives Turbo Fuse Series 280 (SEMI-GEL) Rapid Bonding Adhesive

Category : Polymer , Adhesive , Thermoset , Acrylic/Cyanoacrylate Adhesive

Material Notes:

Palm Lab's Cyanoacrylate is a one component rapid bonding adhesive. TURBO FUSE 280 SERIES SEMI-GEL advanced thixotropic formula is designed to polymerize instantly by absorbing surface moisture. The product's performance has been tested with a variety of materials, and is recommended for a multitude of applications. The fast curing qualities make it especially desirable in high speed industrial production. TURBO FUSE SERIES 280 SEMI-GEL is ideal for use in applications that require a gel like adhesive that will flow out of a bottle. Because of the thick gel consistency, it works especially well in poor fitting applications such as rough metal or ceramic repair, unfinished metal to metal bonding, and metal to rubber. Part Numbers for this data: 07-280, 10-280, 15-280, 20-280, 30-280 Soluble in Acetone, MEK, Amide, Methylene Chloride Information provided by Palm Laboratories Adhesives

Order this product through the following link:

http://www.lookpolymers.com/polymer_Palm-Labs-Adhesives-Turbo-Fuse-Series-280-SEMI-GEL-Rapid-Bonding-Adhesive.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.05 g/cc	1.05 g/cc	Liquid State
Viscosity	28000 cP	28000 cP	Liquid State

Mechanical Properties	Metric	English	Comments
Hardness, Barcol	65	65	Cured State
Shear Strength	17.2 MPa	2500 psi	Tensile, (Cured State)

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.2 °C	180 °F	Cured State
Softening Point	149 °C	300 °F	Cured State
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	Cured State
Flash Point	76.7 - 93.3 °C	170 - 200 °F	Liquid State (Tagliabue closed cup)

Electrical Properties	Metric	English	Comments
Dielectric Constant	3.33	3.33	Cured State
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	

Processing Properties	Metric	English	Comments
Shelf Life	12.0 Month	12.0 Month	Liquid State

Descriptive Properties	Value	Comments
Appearance	Clear white gel	Liquid State
	Clear-Hard	Cured State
Base compound (Resin)	Ethyl Cyanoacrylate	Liquid State
Gap Fill	0.009"	Cured State
Material Set Up Time	<90 sec	Phenolic to Phenolic
	10-25 sec	Rubber to Rubber
	20-30 sec	Aluminum to Aluminum
	50-70 sec	Polycarbonate to Polycarbonate
	50-90 sec	Steel to Steel

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