

## Palm Labs Adhesives TURBO FUSE SERIES 170 LOW ODOR/LOW BLOOM (1500 Viscosity) Rapid Bonding Adhesive

Category : Polymer , Adhesive

### Material Notes:

Palm Lab's Cyanoacrylate is a one component rapid bonding adhesive. TURBO FUSE SERIES 170 advanced formula is designed to polymerize instantly by absorbing surface moisture. The product's performance has been tested with a variety of materials, and is recommended for a multitude of applications. The fast curing qualities make it especially desirable in high speed industrial production. TURBO FUSE SERIES 170 is ideal for use in applications that require an easily handled high viscosity adhesive. The Low Odor / Low Bloom formula is widely used in the Aerospace, Automotive and Electronic industries. Because of the 1500 viscosity, it works especially well in bonding porous surfaces like ceramics, and is excellent for bonding metal and rubber parts. The Low Odor/Low Bloom formula works especially well in Production Plants with limited ventilation Part Numbers for this data: 04-170L/O, 10-170L/O, 15-170L/O, 20-170L/O, 25-170L/O, 30-170L/O, 35-170L/O Soluble in Acetone, MEK, Amide, Methylene Chloride Information provided by Palm Laboratories Adhesives

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Palm-Labs-Adhesives-TURBO-FUSE-SERIES-170-LOW-ODORLOW-BLOOM-1500-Viscosity-Rapid-Bonding-Adhesive.php](http://www.lookpolymers.com/polymer_Palm-Labs-Adhesives-TURBO-FUSE-SERIES-170-LOW-ODORLOW-BLOOM-1500-Viscosity-Rapid-Bonding-Adhesive.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.05 g/cc	1.05 g/cc	Liquid State
Viscosity	1400 - 1700 cP	1400 - 1700 cP	Liquid State

Mechanical Properties	Metric	English	Comments
Hardness, Barcol	65	65	Cured State
Shear Strength	17.2 MPa	2500 psi	Tensile, (Cured State)

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	121 °C	250 °F	Cured State
Softening Point	166 °C	330 °F	Cured State
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	Cured State
Flash Point	76.7 - 93.3 °C	170 - 200 °F	Liquid State

Electrical Properties	Metric	English	Comments
Dielectric Constant	3.33	3.33	Cured State
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	

Processing Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
<b>Descriptive Properties</b>	<b>Value</b>		<b>Comments</b>
Appearance	Clear Liquid		Liquid State
	Clear-Hard		Cured State
Base compound (Resin)	Methoxyethyl Cyanoacrylate		Liquid State
Gap Fill	0.008"		Cured State
Material Set Up Time	<10 sec		Rubber to Rubber
	10-20 sec		Aluminum to Aluminum
	15-30 sec		Phenolic to Phenolic
	25-50 sec		Polycarbonate to Polycarbonate
	30-75 sec		Steel to Steel

## Contact Songhan Plastic Technology Co.,Ltd.

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