

Palm Labs Adhesives TURBO FUSE SERIES 160 LOW ODOR/LOW BLOOM (1000 Viscosity) Rapid Bonding Adhesive

Category : Polymer , Adhesive

Material Notes:

Palm Lab's Cyanoacrylate is a one component rapid bonding adhesive. TURBO FUSE SERIES 160 advanced formula is designed to polymerize instantly by absorbing surface moisture. The product's performance has been tested with a variety of materials, and is recommended for a multitude of applications. The fast curing qualities make it especially desirable in high speed industrial production. TURBO FUSE SERIES 160 is ideal for use in applications that require an easily handled high viscosity adhesive. The Low Odor / Low Bloom formula is widely used in the Aerospace, Automotive and Electronic industries. Because of the 1000 viscosity, it works especially well in bonding porous surfaces like ceramics, and is excellent for bonding metal and rubber parts. The Low Odor/Low Bloom formula works especially well in Production Plants with limited ventilation.Part Numbers for this data: 04-160L/0, 10-160L/0, 15-160L/0, 20-160L/0, 25-160L/0, 30-160L/0, 35-160L/OSoluble in Acetone, MEK, Amide, Methylene Chloridelnformation provided by Palm Laboratories Adhesives

Order this product through the following link:

http://www.lookpolymers.com/polymer_Palm-Labs-Adhesives-TURBO-FUSE-SERIES-160-LOW-ODORLOW-BLOOM-1000-Viscosity-Rapid-Bonding-Adhesive.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.05 g/cc	1.05 g/cc	Liquid State
Viscosity	900 - 1100 cP	900 - 1100 cP	Liquid State

Mechanical Properties	Metric	English	Comments
Hardness, Barcol	65	65	Cured State
Shear Strength	17.2 MPa	2500 psi	Tensile, (Cured State)

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	121 °C	250 °F	Cured State
Softening Point	166 °C	330 °F	Cured State
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	Cured State
Flash Point	76.7 - 93.3 °C	170 - 200 °F	Liquid State

Electrical Properties	Metric	English	Comments
	3.33	3.33	
Dielectric Constant	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	Cured State

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www.lookpolymers.com email:sales@lookpolymers.com

Processing Properties	Metric	English	Comments
Shelf Life	6.00 Month	6.00 Month	Liquid State
Descriptive Properties	Value		Comments
Appearance	Clear Liquid		Liquid State
	Clear-Hard		Cured State
Base compound (Resin)	Methoxyethyl Cyanoacryla	te	Liquid State
Gap Fill	0.004"		Cured State
Material Set Up Time	<10 sec		Rubber to Rubber
	10-20 sec		Aluminum to Aluminum
	15-30 sec		Phenolic to Phenolic
	25-50 sec		Polycarbonate to Polycarbonate
	30-75 sec		Steel to Steel

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