

PTS Tristar® PC-06R 6.0 MFI Grade Polycarbonate, With Release

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Molded

Material Notes:

Information provided by Polymer Technology and Services, LLC (PTS).

Order this product through the following link:

http://www.lookpolymers.com/polymer_PTS-Tristar-PC-06R-60-MFI-Grade-Polycarbonate-With-Release.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ASTM D792
Water Absorption	0.15 %	0.15 %	24 hours at 73°F; ASTM D570
Melt Flow	6.0 g/10 min @Load 10.0 kg, Temperature 220 °C	6.0 g/10 min @Load 22.0 lb, Temperature 428 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	58.6 MPa @Thickness 3.17 mm	8500 psi @Thickness 0.125 in	ASTM D638
Elongation at Break	100 % @Thickness 3.17 mm	100 % @Thickness 0.125 in	ASTM D638
Flexural Yield Strength	89.6 MPa @Thickness 3.17 mm	13000 psi @Thickness 0.125 in	ASTM D790
Flexural Modulus	2.21 GPa @Thickness 3.17 mm	321 ksi @Thickness 0.125 in	ASTM D790
Izod Impact, Notched	7.47 J/cm @Thickness 3.17 mm	14.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	135 °C	275 °F	ASTM D648

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