

**PTS PCA-2010NH Non-Bromine, Non-Chlorine, Flame Retardant PC/ABS Alloy**

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

**Material Notes:**

This is a non-halogenated flame retardant grade. Information provided by Polymer Technology and Services, LLC (PTS).

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PTS-PCA-2010NH-Non-Bromine-Non-Chlorine-Flame-Retardant-PCABS-Alloy.php](http://www.lookpolymers.com/polymer_PTS-PCA-2010NH-Non-Bromine-Non-Chlorine-Flame-Retardant-PCABS-Alloy.php)

Physical Properties	Metric	English	Comments
Density	1.19 g/cc	0.0430 lb/in <sup>3</sup>	ASTM D792
Linear Mold Shrinkage	0.004 - 0.007 cm/cm	0.004 - 0.007 in/in	ASTM D955
Melt Flow	15 g/10 min @Load 2.16 kg, Temperature 260 °C	15 g/10 min @Load 4.76 lb, Temperature 500 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	60.0 MPa @Thickness 3.17 mm	8700 psi @Thickness 0.125 in	ASTM D638
Elongation at Break	50 % @Thickness 3.17 mm	50 % @Thickness 0.125 in	ASTM D638
Flexural Yield Strength	89.0 MPa @Thickness 3.17 mm	12900 psi @Thickness 0.125 in	ASTM D790
Flexural Modulus	2.57 GPa @Thickness 3.17 mm	373 ksi @Thickness 0.125 in	ASTM D790
Izod Impact, Notched	5.34 J/cm @Thickness 3.17 mm	10.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	95.0 °C	203 °F	ASTM D648
Flammability, UL94	V-0 @Thickness 1.50 mm	V-0 @Thickness 0.0591 in	UL File E155285

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	232 - 266 °C	450 - 510 °F	

Middle Barrel Temperature Processing Properties	246 - 274 °C Metric	475 - 525 °F English	Comments
Front Barrel Temperature	246 - 288 °C	475 - 550 °F	
Nozzle Temperature	246 - 288 °C	475 - 550 °F	
Melt Temperature	246 - 288 °C	475 - 550 °F	
Mold Temperature	57.2 - 85.0 °C	135 - 185 °F	
Drying Temperature	96.1 °C	205 °F	
Dry Time	2 - 4 hour	2 - 4 hour	
Injection Pressure	68.9 - 110 MPa	10000 - 16000 psi	
Back Pressure	0.172 - 0.689 MPa	25.0 - 100 psi	
Screw Speed	25 - 75 rpm	25 - 75 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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