SONGHAN Plastic Technology Co., Ltd.

### **Omnia Plastica PC Polycarbonate**

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Extruded

#### Material Notes:

This amorphous polymer is commonly used for its high shock resistance even at low temperature. It is not a material recommended for mechanical applications, even if its dimensional stability does make it suitable for precision parts.Features:Clear Shock resistance Dielectric properties Dimensional stability Colour: clearWeak Point:It has no self-lubricating power and it is attacked by oil and grease, therefore it cannot be considered suitable for lubricated moving mechanical parts.Application:Electrical : good dielectric properties. It is mainly used in this field. Chemical: the use of PC in the chemical industry is not ideal, due to the poor resistance to hydrocarbons. Food contact: physiologically inert if natural. Mechanical: it is used for precision mechanisms when good dimensional stability is required.Information provided by Omnia Plastica s.p.a. for semifinished products such as sheet, rod, and tube.

#### Order this product through the following link:

http://www.lookpolymers.com/polymer\_Omnia-Plastica-PC-Polycarbonate.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in <sup>3</sup>	ISO.1183 DIN.53479
Moisture Absorption at Equilibrium	0.20 %	0.20 %	50% relative humidity
Water Absorption at Saturation	0.40 %	0.40 %	23°C

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	75	75	dry sample; ISO2039.2
Ball Indentation Hardness	110 MPa	16000 psi	ISO2039.1 DIN.53456
Tensile Strength at Break	65.0 MPa	9430 psi	ISO.527 DIN.53455
Elongation at Break	100 %	100 %	ISO.527 DIN.53455
Tensile Modulus	2.30 GPa	334 ksi	ISO.527 DIN.53455
Compressive Strength	18.0 MPa	2610 psi	1% strain over 1000 hours; ISO.899 DIN.53444
Charpy Impact Unnotched	NB	NB	7.5 J; ISO.R179 DIN.53453
Charpy Impact, Notched	2.30 J/cm <sup>2</sup>	10.9 ft-lb/in <sup>2</sup>	IS0179/3C DIN.53453
Coefficient of Friction, Dynamic	0.50	0.50	on dry ground steel; load =0.05MPa; speed =0.6 m/s

Thermal Properties	Metric	English	Comments
CTE, linear	65.0 µm/m-°C	36.1 µin/in-°F	
	@Temperature 23.0 - 60.0 °C	@Temperature 73.4 - 140 °F	

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Thermal Properties ly	Metric <sup>W/m-K</sup>	EnglishU-in/hr-ft²-°F	Comments
Maximum Service Temperature, Air	120 °C	248 °F	Maximum operating temperature continuously for 5000 hours based on a tensile stress of 50% at 23° C.
	135 °C	275 °F	short period, no load
Deflection Temperature at 1.8 MPa (264 psi)	135 °C	275 °F	ISO.75 DIN.53461
Minimum Service Temperature, Air	-50.0 °C	-58.0 °F	impact conditions and heavy loads not considered
Flammability, UL94	НВ	НВ	
	@Thickness 3.00 mm	@Thickness 0.118 in	
	V-2	V-2	
	@Thickness 6.00 mm	@Thickness 0.236 in	
Oxygen Index	25 %	25 %	ISO.4589

Metric	English	Comments
1.00e+16 ohm-cm	1.00e+16 ohm-cm	ISO.93 DIN.53482
3.0	3.0	ISO.250 DIN.53483
@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
30.0 kV/mm	762 kV/in	ISO.243 DIN.53481
0.010	0.010	ISO.250 DIN.53483
@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	Metric   1.00e+16 ohm-cm   3.0   @Frequency 1e+6 Hz   30.0 kV/mm   0.010   @Frequency 1e+6 Hz	MetricEnglish1.00e+16 ohm-cm1.00e+16 ohm-cm3.03.0@Frequency 1e+6 Hz@Frequency 1e+6 Hz30.0 kV/mm762 kV/in0.0100.010@Frequency 1e+6 Hz@Frequency 1e+6 Hz

Descriptive Properties	Value	Comments
Form	Amorphous	

## Contact Songhan Plastic Technology Co.,Ltd.

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