

## Nylene® NX1440 Nylon 6

Category: Polymer, Thermoplastic, Nylon, Nylon 6, Nylon 6, Unreinforced

## **Material Notes:**

Dry as molded. Injection molding grade. Nylene NX1440 is a medium viscosity, fast cycling molding resin. Crystallization initiators provide fast molding cycles through rapid melt set-up. Parts molded from NX1440 have better dimensional stability at moisture equilibrium than parts molded from conventional nylon. Nylene NX1440 provides for an excellent balance between stiffness and toughness. Optimum processing conditions should provide a melt temperature of 460 - 480°F at the nozzle.ALM, Nylene Canada, and Custom Resins are all operting companies of Polymeric Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_Nylene-NX1440-Nylon-6.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in³	ASTM D792
Water Absorption	1.5 %	1.5 %	ASTM D570

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	75.0 MPa	10900 psi	ASTM D638
Elongation at Break	25 %	25 %	ASTM D638
Flexural Yield Strength	114 MPa	16500 psi	ASTM D790
Flexural Modulus	2.90 GPa	421 ksi	ASTM D790
Izod Impact, Notched	0.400 J/cm	0.749 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	82.0 °C	180 °F	ASTM D648

Processing Properties	Metric	English	Comments
Processing Temperature	245 °C	473 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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