

Nylene® 733 Nylon 6

Category: Polymer, Thermoplastic, Nylon, Nylon 6, Nylon 6, Impact Grade

Material Notes:

Dry as molded. Injection molding grade. Nylene 733 is a high impact modified nylon suitable for both molding and extrusion. Parts molded from 733 have excellent impact strength right out of the mold without post conditioning. Highlights of Nylene 733 include high stiffness and high strength. Cylinder temperatures should be in the 500 - 550°F range.ALM, Nylene Canada, and Custom Resins are all operting companies of Polymeric Resources Corporation.

Order this product through the following link: http://www.lookpolymers.com/polymer_Nylene-733-Nylon-6.php

Physical Properties	Metric	English	Comments
Density	1.08 g/cc	0.0390 lb/in³	ASTM D792

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	72.0 MPa	10400 psi	ASTM D638
Elongation at Break	200 %	200 %	ASTM D638
Flexural Modulus	2.10 GPa	305 ksi	ASTM D790
Izod Impact, Notched	8.40 J/cm	15.7 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	61.0 °C	142 °F	ASTM D648
Flammability, UL94	НВ	НВ	

Processing Properties	Metric	English	Comments	
Processing Temperature	275 °C	527 °F		

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