Noltex Soarnol® DT2903 Ethylene Vinyl Alcohol Copolymer

Category : Polymer , Thermoplastic , Ethylene Vinyl Alcohol (EVOH)

Material Notes:

Very low ethylene content, high gas barrier for packaging dry products or for use in packaging material used at normal temperature and humidity. Ethylene content 29 mol%. Volatile matter 0.3%. The gas barrier property of Soarnol is about forty times better than that of nylon, therefore, Soarnol allows design of lower cost packages by using a thin gas barrier layer without loss of shelf life. Soarnol DT2903 with low melt flow index is one of the standard grade of Soarnol, its ethylene content is 29 mol%. Since Soarnol DT2903 has a good gas barrier at low humidity, this resin is suited for coextruded film and coextrusion coating. This resin can also be used in coextruded sheet, coextruded blowmolded containers and coextruded inflation film. Processing: Extruder: 40 m screw type, L/D=28;Screw:Full-flighted, constant pitch type, CR=4.0;Screen pack:80/120/50 mesh;Die:Manifold type, die width=450 mm, lip distance=0.2 mm.Information provided by Soarus, LLC. In the United States SOARNOL is produced by Noltex,L.L.C., an affiliate of Nippon Gohsei.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Noltex-Soarnol-DT2903-Ethylene-Vinyl-Alcohol-Copolymer.php

Physical Properties	Metric	English	Comments
Density	1.21 g/cc	0.0437 lb/in³	
Moisture Vapor Transmission	1.11 - 2.10 cc-mm/m²- 24hr-atm	2.82 - 5.33 cc-mil/100 in²-24hr-atm	40°C- 90% RH; based on 30 μm layer
Oxygen Transmission	0.00800 cc-mm/m²- 24hr-atm	0.0203 cc-mil/100 in²- 24hr-atm	20°C- 65% RH; based on 20 µm layer
Viscosity	800000 cP	800000 cP	
	@Shear Rate 250 1/s, Temperature 230 °C	@Shear Rate 250 1/s, Temperature 446 °F	
Melt Flow	3.2 g/10 min	3.2 g/10 min	
	@Load 2.16 kg, Temperature 210 °C	@Load 4.76 lb, Temperature 410 °F	

Thermal Properties	Metric	English	Comments
Melting Point	188 °C	370 °F	DSC, both heating and cooling speeds of 20°C/min
Crystallization Temperature	163 °C	325 °F	DSC, both heating and cooling speeds of 20°C/min
Glass Transition Temp, Tg	62.0 °C	144 °F	DSC, both heating and cooling speeds of 20°C/min

Optical Properties	Metric	English	Comments
Refractive Index	1.525	1.525	Quenched
	1.534	1.534	Annealed at 140°C, 30 min



Processing Properties	Metric	English	Comments
Nozzle Temperature	200 - 220 °C	392 - 428 °F	

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