

Nilit RECONYL B S20 Recycled nylon 6 for injection molding

Category : Polymer , Renewable/Recycled Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

Material Notes:

Recycled nylon 6 for injection molding, impact modified (available only in black). Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-RECONYL-B-S20-Recycled-nylon-6-for-injection-molding.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	ISO 1183
Water Absorption	1.8 - 2.8 %	1.8 - 2.8 %	ISO 62
Water Absorption at Saturation	8.0 - 9.0 %	8.0 - 9.0 %	ISO 62
Linear Mold Shrinkage	0.015 - 0.024 cm/cm	0.015 - 0.024 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	91.0 MPa	13200 psi	ISO 2039-1
Tensile Strength at Break	48.0 MPa	6960 psi	ISO 527
Elongation at Break	35 %	35 %	ISO 527
Tensile Modulus	2.00 GPa	290 ksi	ISO 527
Flexural Strength	58.0 MPa	8410 psi	ISO 178
Flexural Modulus	1.85 GPa	268 ksi	ISO 178
Charpy Impact Unnotched	NB	NB	DIN 53453
	NB	NB	DIN 53453
	@Temperature -40.0 °C	@Temperature -40.0 °F	
Charpy Impact, Notched	1.90 J/cm ²	9.04 ft-lb/in ²	DIN 53453

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ISO 3146 DSC
Maximum Service Temperature, Air	75.0 °C	167 °F	Continuous; FRISSETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	160 °C	320 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	60.0 °C	140 °F	ISO 75

Thermal Properties

Metric

English

Comments

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