

Nilit Nilamid B3 H ZA Unfilled, Low Temperature Impact Resistant PA6

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

Material Notes:

Description: Nilamid B3 H ZA is a NYLON 6 with a low level of impact modification, allowing parts to be snap fitted in a dry-as-molded condition. It also has improved impact strength and elongation, making this a material ideally suited to parts that are subjected to medium shock loads. Key characteristics: Low temperature impact resistance High elongation, allowing snap fitting in dry-as-molded state Good overall mechanical performance Easy processing Excellent surface finish Information provided by NILIT.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-Nilamid-B3-H-ZA-Unfilled-Low-Temperature-Impact-Resistant-PA6.php

Physical Properties	Metric	English	Comments
Density	1.09 g/cc	0.0394 lb/in ³	ASTM D792, ISO 1183
Water Absorption	2.5 %	2.5 %	23°C, 24h in H ₂ O; sim. ISO 62
Water Absorption at Saturation	9.0 %	9.0 %	sim. ISO 62
Linear Mold Shrinkage, Flow	0.014 cm/cm	0.014 in/in	Euronil
Linear Mold Shrinkage, Transverse	0.014 cm/cm	0.014 in/in	Euronil

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	70.0 MPa	10200 psi	ISO 527, ASTM D638
Elongation at Yield	>= 100 %	>= 100 %	ISO 527, ASTM D638
Flexural Yield Strength	100 MPa	14500 psi	ISO 178, ASTM D790
Flexural Modulus	2.50 GPa	363 ksi	ISO 178, ASTM D790
Izod Impact, Notched (ISO)	5.00 kJ/m ²	2.38 ft-lb/in ²	ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	11.0 kJ/m ²	5.23 ft-lb/in ²	ISO 180/1A
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	NB	NB	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.900 J/cm ²	4.28 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Mechanical Properties	Metric	English	Comments
Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	85.0 °C	185 °F	20,000 hr; IEC 216
Deflection Temperature at 0.46 MPa (66 psi)	175 °C	347 °F	ISO 75, ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	ISO 75, ASTM D648
Vicat Softening Point	185 °C	365 °F	49 N; ISO 306, ASTM D1525
	212 °C	414 °F	9.8 N; ISO 306, ASTM D1525
Flammability, UL94	HB	HB	
	@Thickness 0.800 mm	@Thickness 0.0315 in	
	HB	HB	
	@Thickness 3.20 mm	@Thickness 0.126 in	
Glow Wire Test	650 °C	1200 °F	Glow Wire Flammability Index; IEC 694-2-12
	@Thickness 0.800 mm	@Thickness 0.0315 in	
	650 °C	1200 °F	Glow Wire Flammability Index; IEC 694-2-12
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Dielectric Strength	18.0 kV/mm	457 kV/in	ASTM D149
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Comparative Tracking Index	550 V	550 V	Sol. B; IEC 112, UL 746A
	@Thickness 3.20 mm	@Thickness 0.126 in	
	600 V	600 V	Sol. A; IEC 112, UL 746A
	@Thickness 3.20 mm	@Thickness 0.126 in	

Processing Properties	Metric	English	Comments
Nozzle Temperature	240 - 270 °C	464 - 518 °F	
Zone 1	230 - 260 °C	446 - 500 °F	hopper
Zone 2	230 - 260 °C	446 - 500 °F	
Zone 3	240 - 270 °C	464 - 518 °F	
Zone 4	240 - 270 °C	464 - 518 °F	

Melt Temperature Processing Properties	240 - 280 °C Metric	464 - 536 °F English	Do not melt above 300°C Comments
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	80°C is Preferred
Drying Temperature	80.0 - 85.0 °C	176 - 185 °F	
Dry Time	4 hour	4 hour	
Injection Pressure	70.0 - 100 MPa	10200 - 14500 psi	

Descriptive Properties	Value	Comments
Clamping Force	in tons, 0.7 times the projected surface area in cm ²	
Heat Resistance - Ball Test	OK	at 125°C, IEC 309
	OK	at 165°C, IEC 309
Holding Pressure	90 MPa	

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