

Nilit Nilamid A G5 FR PH2 25% Glass Fiber Reinforced, Flame Retardant PA66 (with Red Phosphorous)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66 , 30% Glass Fiber Filled

Material Notes:

Description: Nilamid A G5 FR PH2 combines flame retardancy with outstanding mechanical performance. This product has a complete yellow card, with RTI and CTI listings. The formulation has been optimized for very low phosphate release, to limit the formation of deposits on electrical contacts. The material has a red-brownish natural color. Key characteristics: UL 94 V0 at 1.5 mm High strength and stiffness RTI listing up to 110°C High CTI: 600V Very low phosphate release Information provided by NILIT.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-Nilamid-A-G5-FR-PH2-25-Glass-Fiber-Reinforced-Flame-Retardant-PA66-with-Red-Phosphorous.php

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in ³	ASTM D792, ISO 1183
Water Absorption	0.50 %	0.50 %	23°C, 24h in H ₂ O; sim. ISO 62
Water Absorption at Saturation	5.0 %	5.0 %	sim. ISO 62
Linear Mold Shrinkage, Flow	0.0050 cm/cm	0.0050 in/in	Euronil
Linear Mold Shrinkage, Transverse	0.0070 cm/cm	0.0070 in/in	Euronil

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	130 MPa	18900 psi	ISO 527, ASTM D638
Elongation at Break	3.0 %	3.0 %	
Tensile Modulus	8.30 GPa	1200 ksi	ISO 527, ASTM D638
Flexural Yield Strength	190 MPa	27600 psi	ISO 178, ASTM D790
	100 MPa @Temperature 90.0 °C	14500 psi @Temperature 194 °F	ISO 178, ASTM D790
Flexural Modulus	7.20 GPa	1040 ksi	ISO 178, ASTM D790
	3.10 GPa @Temperature 90.0 °C	450 ksi @Temperature 194 °F	ISO 178, ASTM D790
Izod Impact, Notched (ISO)	7.00 kJ/m ² @Temperature -30.0 °C	3.33 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	10.0 kJ/m ²	4.76 ft-lb/in ²	ISO 180/1A

Mechanical Properties	@Temperature 23.0 °C Metric	@Temperature 73.4 °F English	Comments
Charpy Impact Unnotched	4.20 J/cm ²	20.0 ft-lb/in ²	ISO 179
	4.00 J/cm ²	19.0 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.900 J/cm ²	4.28 ft-lb/in ²	ISO 179
	0.600 J/cm ²	2.86 ft-lb/in ²	ISO 179
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	120 °C	248 °F	20,000 hr; IEC 216
Deflection Temperature at 0.46 MPa (66 psi)	248 °C	478 °F	ISO 75, ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	242 °C	468 °F	ISO 75, ASTM D648
Vicat Softening Point	240 °C	464 °F	49 N; ISO 306, ASTM D1525
	254 °C	489 °F	9.8 N; ISO 306, ASTM D1525
Flammability, UL94	V-0	V-0	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	V-0	V-0	
	@Thickness 3.20 mm	@Thickness 0.126 in	
Oxygen Index	28 %	28 %	ASTM D2863
Glow Wire Test	960 °C	1760 °F	Glow Wire Flammability Index; IEC 694-2-12
	@Thickness 3.20 mm	@Thickness 0.126 in	
	960 °C	1760 °F	Glow Wire Flammability Index; IEC 694-2-12
	@Thickness 0.800 mm	@Thickness 0.0315 in	

Electrical Properties	Metric	English	Comments
Dielectric Strength	21.0 kV/mm	533 kV/in	ASTM D149
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Comparative Tracking Index	600 V	600 V	Sol. A; IEC 112, UL 746A
	@Thickness 3.20 mm	@Thickness 0.126 in	
	600 V	600 V	Sol. B; IEC 112, UL 746A

Electrical Properties	@Thickness 3.20 mm Metric	@Thickness 0.126 in English	Comments
Processing Properties	Metric	English	Comments
Nozzle Temperature	275 - 285 °C	527 - 545 °F	
Zone 1	260 - 280 °C	500 - 536 °F	hopper
Zone 2	260 - 280 °C	500 - 536 °F	
Zone 3	270 - 280 °C	518 - 536 °F	
Zone 4	275 - 285 °C	527 - 545 °F	
Melt Temperature	275 - 290 °C	527 - 554 °F	Do not melt above 290°C
Mold Temperature	90.0 - 110 °C	194 - 230 °F	Preferred
Drying Temperature	80.0 - 85.0 °C	176 - 185 °F	
Dry Time	4 hour	4 hour	
Injection Pressure	70.0 - 100 MPa	10200 - 14500 psi	

Descriptive Properties	Value	Comments
Clamping Force	in tons, 0.7 times the projected surface area in cm ²	
Flammability Rating	SE	FMVSS No. 302, 355x100x1 mm
Heat Resistance - Ball Test	OK	at 125°C, IEC 309
	OK	at 165°C, IEC 309
Holding Pressure	90 MPa	
Needle Test	OK	IEC 695-2-2, 1 or 2 mm

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China