

Nilit FRIANYL B63 K Nylon 6 for injection molding

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Unreinforced

Material Notes:

Nylon 6 for injection molding, specially formulated for knobs. Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-B63-K-Nylon-6-for-injection-molding.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ISO 1183
Water Absorption	2.2 - 2.8 %	2.2 - 2.8 %	ISO 62
Water Absorption at Saturation	7.0 - 9.0 %	7.0 - 9.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.013 - 0.025 cm/cm	0.013 - 0.025 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	130 MPa	18900 psi	ISO 2039-1
Tensile Strength at Break	85.0 MPa	12300 psi	ISO 527
Elongation at Break	25 %	25 %	ISO 527
Tensile Modulus	3.20 GPa	464 ksi	ISO 527
Flexural Strength	90.0 MPa	13100 psi	ISO 178
Flexural Modulus	2.70 GPa	392 ksi	ISO 178
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
	NB	NB	DIN 53453
	NB	NB	DIN 53453
	@Temperature -40.0 °C	@Temperature -40.0 °F	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179/1eA
	0.400 J/cm ²	1.90 ft-lb/in ²	DIN 53453

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ISO 3146 DSC
Maximum Service Temperature, Air	85.0 °C	185 °F	Continuous; FRISSETTA Test Method

Thermal Properties <small>Deflection Temperature at 0.46 MPa (68 psi)</small>	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	70.0 °C	158 °F	ISO 75

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	600 V	600 V	CTI 100; IEC 112
	600 V	600 V	CTI-M 100; IEC 112

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