

Nilit FRIANYL B63 H-GV15 Nylon 6 for injection molding, 15% glass fiber reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 20% Glass Fiber Filled

Material Notes:

Nylon 6 for injection molding, heat stabilized. Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-B63-H-GV15-Nylon-6-for-injection-molding-15-glass-fiber-reinforced.php

Physical Properties	Metric	English	Comments
Density	1.22 g/cc	0.0441 lb/in ³	ISO 1183
Water Absorption	1.5 - 2.6 %	1.5 - 2.6 %	ISO 62
Water Absorption at Saturation	7.0 - 8.0 %	7.0 - 8.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.0070 - 0.014 cm/cm	0.0070 - 0.014 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	155 MPa	22500 psi	ISO 2039-1
Tensile Strength at Break	130 MPa	18900 psi	ISO 527
Elongation at Break	4.5 %	4.5 %	ISO 527
Tensile Modulus	6.00 GPa	870 ksi	ISO 527
Flexural Strength	190 MPa	27600 psi	ISO 178
Flexural Modulus	4.70 GPa	682 ksi	ISO 178
Charpy Impact Unnotched	4.00 J/cm ²	19.0 ft-lb/in ²	DIN 53453
	3.30 J/cm ²	15.7 ft-lb/in ²	DIN 53453
	@Temperature -40.0 °C	@Temperature -40.0 °F	
Charpy Impact, Notched	1.00 J/cm ²	4.76 ft-lb/in ²	DIN 53453

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ISO 3146 DSC
Maximum Service Temperature, Air	115 °C	239 °F	Continuous; FRISSETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	210 °C	410 °F	ISO 75

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (204 psi)			
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	450 V	450 V	CTI 100; IEC 112
	500 V	500 V	CTI-M 100; IEC 112

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