

Nilit FRIANYL A63 SG10 Nylon 6.6 for injection molding, 10% mineral filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 10% Mineral Filled

Material Notes:

Nylon 6.6 for injection molding. Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-A63-SG10-Nylon-66-for-injection-molding-10-mineral-filled.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Water Absorption	1.5 - 2.0 %	1.5 - 2.0 %	ISO 62
Water Absorption at Saturation	6.0 - 8.0 %	6.0 - 8.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.015 - 0.025 cm/cm	0.015 - 0.025 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	142 MPa	20600 psi	ISO 2039-1
Tensile Strength at Break	90.0 MPa	13100 psi	ISO 527
Elongation at Break	9.0 %	9.0 %	ISO 527
Tensile Modulus	3.70 GPa	537 ksi	ISO 527
Flexural Strength	90.0 MPa	13100 psi	ISO 178
Flexural Modulus	2.60 GPa	377 ksi	ISO 178
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
Charpy Impact, Notched	0.530 J/cm ²	2.52 ft-lb/in ²	ISO 179/1eA
	0.460 J/cm ² @Temperature -30.0 °C	2.19 ft-lb/in ² @Temperature -22.0 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	ISO 3146 DSC
Maximum Service Temperature, Air	90.0 °C	194 °F	Continuous; FRISSETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	200 °C	392 °F	ISO 75
Deflection Temperature at 1.8 MPa	195 °C	383 °F	

<small>(264 psi)</small> Thermal Properties	Metric	English	ISO 75 Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	600 V	600 V	CTI 100; IEC 112

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