

## Nilit FRIANYL A63 RV0 Nylon 6.6 for injection molding

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced, Flame Retardant

### Material Notes:

Nylon 6.6 for injection molding, flame retardant, halogen and phosphorus free. Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Nilit-FRIANYL-A63-RV0-Nylon-66-for-injection-molding.php](http://www.lookpolymers.com/polymer_Nilit-FRIANYL-A63-RV0-Nylon-66-for-injection-molding.php)

Physical Properties	Metric	English	Comments
Density	1.15 g/cc	0.0415 lb/in <sup>3</sup>	ISO 1183
Water Absorption	2.2 - 3.0 %	2.2 - 3.0 %	ISO 62
Water Absorption at Saturation	8.0 - 9.0 %	8.0 - 9.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.010 - 0.018 cm/cm	0.010 - 0.018 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	120 MPa	17400 psi	ISO 2039-1
Tensile Strength at Break	85.0 MPa	12300 psi	ISO 527
Elongation at Break	12 %	12 %	ISO 527
Tensile Modulus	3.60 GPa	522 ksi	ISO 527
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
	NB	NB	ISO 179/1eU
Charpy Impact, Notched	0.400 J/cm <sup>2</sup>	1.90 ft-lb/in <sup>2</sup>	ISO 179/1eA
	0.300 J/cm <sup>2</sup>	1.43 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	ISO 3146 DSC
Maximum Service Temperature, Air	130 °C	266 °F	Continuous; FRISSETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	185 °C	365 °F	ISO 75

Deflection Temperature at 1.8 MPa (104 psi) Thermal Properties	85.0 °C Metric	185 °F English	ISO 75 Comments
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	600 V	600 V	CTI 100; IEC 112
	600 V	600 V	CTI-M 100; IEC 112

## Contact Songhan Plastic Technology Co.,Ltd.

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