

Nilit FRIANYL A63 HH-KV30 Nylon 6.6 for injection molding, 30% glass ball reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Nylon 6.6 for injection molding, heat and hydrolysis stabilized. Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-A63-HH-KV30-Nylon-66-for-injection-molding-30-glass-ball-reinforced.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	ISO 1183
Water Absorption	1.7 - 2.7 %	1.7 - 2.7 %	ISO 62
Water Absorption at Saturation	6.0 - 8.0 %	6.0 - 8.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.017 - 0.020 cm/cm	0.017 - 0.020 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	175 MPa	25400 psi	ISO 2039-1
Tensile Strength at Break	90.0 MPa	13100 psi	ISO 527
Elongation at Break	5.0 %	5.0 %	ISO 527
Tensile Modulus	4.60 GPa	667 ksi	ISO 527
Flexural Strength	110 MPa	16000 psi	ISO 178
Flexural Modulus	3.70 GPa	537 ksi	ISO 178
Charpy Impact Unnotched	6.50 J/cm ²	30.9 ft-lb/in ²	DIN 53453
	NB	NB	ISO 179/1eU
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179/1eA
	0.450 J/cm ²	2.14 ft-lb/in ²	DIN 53453

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	ISO 3146 DSC
Maximum Service Temperature, Air	130 °C	266 °F	Continuous; FRISSETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	ISO 75

Thermal Properties	Metric	English	Comments
Modulus at 1.8 MPa (26.4 psi)			
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	550 V	550 V	CTI 100; IEC 112

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